



# OPERATOR'S MANUAL

MODEL #201054  
4500W WIRELESS START OPEN FRAME  
INVERTER



REGISTER YOUR PRODUCT ONLINE

at [championpowerequipment.com](http://championpowerequipment.com)



**SAVE THESE INSTRUCTIONS.** This manual contains important safety precautions which should be read and understood before operating the product. Failure to do so could result in serious injury. This manual should remain with the product.

Specifications, descriptions and illustrations in this manual are as accurate as known at the time of publication, but are subject to change without notice.

This product meets the requirements of the PGMA (Portable Generator Manufacturers' Association) standard ANSI/PGMA G300-2018 (Safety and Performance of Portable Generators).

Covered by one or more of the following U.S. Patent Numbers: 10,107,207, 10,862,414 and other U.S. and foreign patents

**TAKE IT  
OUTSIDE™**



**CARBON MONOXIDE KILLS**

## CARBON MONOXIDE SAFETY: THE BIG PICTURE

As the only safe way to use a portable generator, taking your generator outside is absolutely mandatory to keep your family safe from carbon monoxide. But there's even more you can do. By educating yourself about all carbon monoxide risks, you'll be better prepared to protect your family from this colorless, odorless threat.



**ALWAYS READ  
THE OPERATOR'S  
MANUAL FIRST**



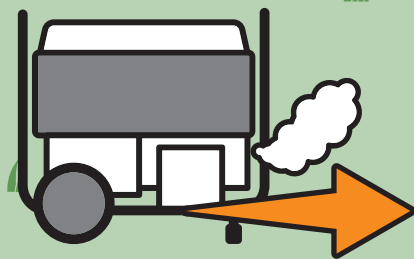
### KNOW THE SYMPTOMS

- Headache
- Nausea
- Shortness of breath
- Dizziness
- Fatigue

**STAY ALERT WITH CARBON  
MONOXIDE DETECTORS**

**KEEP IT OUTSIDE AND AWAY FROM  
DOORS, WINDOWS, AND GARAGES**

**IF YOU FEEL SYMPTOMS,  
LEAVE RIGHT AWAY**



**POINT FUMES AWAY FROM  
NEARBY PEOPLE**

[www.TakeYourGeneratorOutside.com](http://www.TakeYourGeneratorOutside.com)

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## INTRODUCTION

Congratulations on your purchase of a Champion Power Equipment (CPE) product. CPE designs, builds, and supports all of our products to strict specifications and guidelines. With proper product knowledge, safe use, and regular maintenance, this product should bring years of satisfying service.

Every effort has been made to ensure the accuracy and completeness of the information in this manual at the time of publication, and we reserve the right to change, alter and/or improve the product and this document at any time without prior notice.

CPE highly values how our products are designed, manufactured, operated, and serviced as well as providing safety to the operator and those around the generator. Therefore, it is **IMPORTANT** to review this product manual and other product materials thoroughly and be fully aware and knowledgeable of the assembly, operation, dangers and maintenance of the product before use. Fully familiarize yourself, and make sure others who plan on operating the product fully familiarize themselves too, with the proper safety and operation procedures before each use. Please always exercise common sense and always err on the side of caution when operating the product to ensure no accident, property damage, or injury occurs. We want you to continue to use and be satisfied with your CPE product for years to come.

When contacting CPE about parts and/or service, you will need to supply the complete model and serial numbers of your product. Transcribe the information found on your product's nameplate label to the table below

CPE TECHNICAL SUPPORT TEAM
1-877-338-0999
MODEL NUMBER
201054
SERIAL NUMBER
DATE OF PURCHASE
PURCHASE LOCATION

## SAFETY DEFINITIONS

The purpose of safety symbols is to attract your attention to possible dangers. The safety symbols, and their explanations, deserve your careful attention and understanding. The safety warnings do not by themselves eliminate any danger. The instructions or warnings they give are not substitutes for proper accident prevention measures.

### DANGER

DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.

### WARNING

WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

### CAUTION

CAUTION indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

### NOTICE

NOTICE indicates information considered important, but not hazard-related (e.g., messages relating to property damage).



## IMPORTANT SAFETY INSTRUCTIONS

### ⚠ WARNING

Cancer and Reproductive Harm – [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

### ⚠ DANGER

Generator exhaust contains carbon monoxide, a colorless, odorless, poisonous gas. Breathing carbon monoxide will cause nausea, dizziness, fainting or death. If you start to feel dizzy or weak, get to fresh air immediately.

#### OPERATE GENERATOR OUTDOORS ONLY IN A WELL VENTILATED AREA AND POINT EXHAUST AWAY.

DO NOT operate the generator inside any building, including garages, basements, crawlspaces and sheds, enclosure or compartment, including the generator compartment of a recreational vehicle.

DO NOT allow exhaust fumes to enter a confined area through windows, doors, vents or other openings.

### ⚠ DANGER

Using a generator indoors **CAN KILL YOU IN MINUTES**. Generator exhaust contains carbon monoxide. This is a poison you cannot see or smell.

**NEVER** use inside a home or garage, **EVEN IF** doors and windows are open.

**ONLY** use **OUTSIDE** and far away from windows, doors, and vents.



Install battery-operated carbon monoxide alarms or plug-in carbon monoxide alarms with battery back-up according to the manufacturer's instructions.

### ⚠ WARNING

Although the generator contains a spark arrester, maintain a minimum distance of 5 ft. (1.5 m) from dry vegetation to prevent fires.

### ⚠ DANGER

Operate equipment with guards in place.

Rotating parts can entangle hands, feet, hair, clothing and/or accessories. Traumatic amputation or severe laceration can result.

Keep hands and feet away from rotating parts.

Tie up long hair and remove jewelry.

DO NOT wear loose-fitting clothing, dangling drawstrings or items that could become caught.

### ⚠ DANGER

Generator produces powerful voltage.

DO NOT touch bare wires or receptacles.

DO NOT use electrical cords that are worn, damaged or frayed. Use only Champion electrical cords for proper application.

DO NOT operate generator in wet weather.

DO NOT allow children or unqualified persons to operate or service the generator.

Use a ground fault circuit interrupter (GFCI) in damp areas and areas containing conductive material such as metal decking.

Connection to your home's electrical system requires a listed 30A transfer switch installed by a licensed electrician and approved by the local authority having jurisdiction. The connection must isolate the generator from the utility power and must comply with all applicable laws and electrical codes.

### ⚠ WARNING

Do not use generator for medical and life support uses.

In case of emergency, call 911 immediately.

**NEVER** use this product to power life support devices or life support appliances.

**NEVER** use this product to power medical devices or medical appliances.

Inform your electricity provider immediately if you or anyone in your household depends on electrical equipment to live.

Inform your electrical provider immediately if a loss of power would cause you or anyone in your household to experience a medical emergency.

**⚠ WARNING**

Spark from removed spark plug wire can result in fire or electrical shock.

**When servicing the generator:**

Disconnect the spark plug wire and place it where it cannot contact the plug or any other metal object.

DO NOT check for spark with the plug removed.

Use only approved spark plug testers.

**⚠ WARNING**

Running engines produce heat. Severe burns can occur on contact. Combustible material can catch fire on contact.

DO NOT touch hot surfaces.

Avoid contact with hot exhaust gases.

Allow equipment to cool before touching.

Maintain at least 3 ft. (91.4 cm) of clearance on all sides to ensure adequate cooling.

Maintain at least 5 ft. (1.5 m) of clearance from combustible materials.

**⚠ WARNING**

Rapid retraction of the recoil cord will pull hand and arm towards the engine faster than you can let go. Broken bones, fractures, bruises or sprains could result. Unintentional startup can result in entanglement, traumatic amputation or laceration.

When starting engine, pull the recoil cord slowly until resistance is felt and then pull rapidly to avoid kickback.

DO NOT start or stop the engine with electrical devices plugged in and turned on.

**⚠ CAUTION**

Exceeding the generator's running capacity can damage the generator and/or electrical devices connected to it.

DO NOT overload the generator.

DO NOT tamper with the governed speed.

DO NOT modify the generator in any way.

**⚠ CAUTION**

Improper treatment or use of the generator can damage it, shorten its life or void the warranty.

Use the generator only for intended uses.

Operate only on level surfaces.

DO NOT expose generator to excessive moisture, dust, or dirt.

DO NOT allow any material to block the cooling slots.

If connected devices overheat, turn them off and disconnect them from the generator.

**DO NOT use the generator if:**

- Electrical output is lost
- Equipment sparks, smokes or emits flames
- Equipment vibrates excessively

**⚠ WARNING**

This product contains a button battery within the remote key fob. If swallowed, it could cause severe injury or death in just 2 hours. Seek medical attention immediately.

## Fuel Safety

### **⚠ DANGER**

**GASOLINE AND GASOLINE VAPORS ARE HIGHLY FLAMMABLE AND EXPLOSIVE.**

Fire or explosion can cause severe burns or death.

#### **Gasoline and gasoline vapors:**

- Gasoline is highly flammable and explosive.
- Gasoline can cause a fire or explosion if ignited.
- Gasoline is a liquid fuel but it's vapors can ignite.
- Gasoline is a skin irritant and needs to be cleaned up immediately if spilled on skin or clothes.
- Gasoline has a distinctive odor, this will help detect potential leaks quickly.
- Gasoline expands or contracts with ambient temperatures. Never fill the gasoline tank to full capacity, as gasoline needs room to expand when temperatures rise.
- In the case of any petroleum gasoline fire, flames should never be extinguished unless the fuel supply valve can be turned OFF. By not doing so, if a fire is extinguished and the supply of fuel is not turned OFF, an explosion hazard could be created.

#### **When adding or removing gasoline:**

DO NOT light or smoke cigarettes.

Turn the generator off and let cool for at least two minutes before removing the gasoline cap. Always loosen the cap slowly to relieve pressure in the tank.

Only fill or drain gasoline outdoors in a well-ventilated area.

DO NOT pump gasoline directly into the generator at the gas station. Always use an approved container to transfer the fuel to the generator.

DO NOT overfill the gasoline tank.

Always keep gasoline away from sparks, open flames, pilot lights, heat and other sources of ignition.

#### **When starting the generator:**

DO NOT attempt to start a damaged generator.

Always check that the gasoline cap, air filter, spark plug, fuel lines and exhaust system are properly in place.

Always allow spilled gasoline to evaporate fully before attempting to start the engine.

Always be certain that the generator is resting firmly on level ground.

#### **When operating the generator:**

DO NOT move or tip the generator during operation.

#### **When transporting or servicing the generator:**

Always check that the fuel valve is in the OFF position and the gasoline tank is empty.

For LPG compatible models, check that the LPG cylinder is disconnected and stored securely away from the generator.

Disconnect the spark plug wire.

#### **When storing the generator:**

Store away from sparks, open flames, pilot lights, heat and other sources of ignition.

Do not store generator, gasoline or LPG cylinders near furnaces, water heaters, or any other appliances that produce heat or have automatic ignitions.

### **⚠ DANGER**

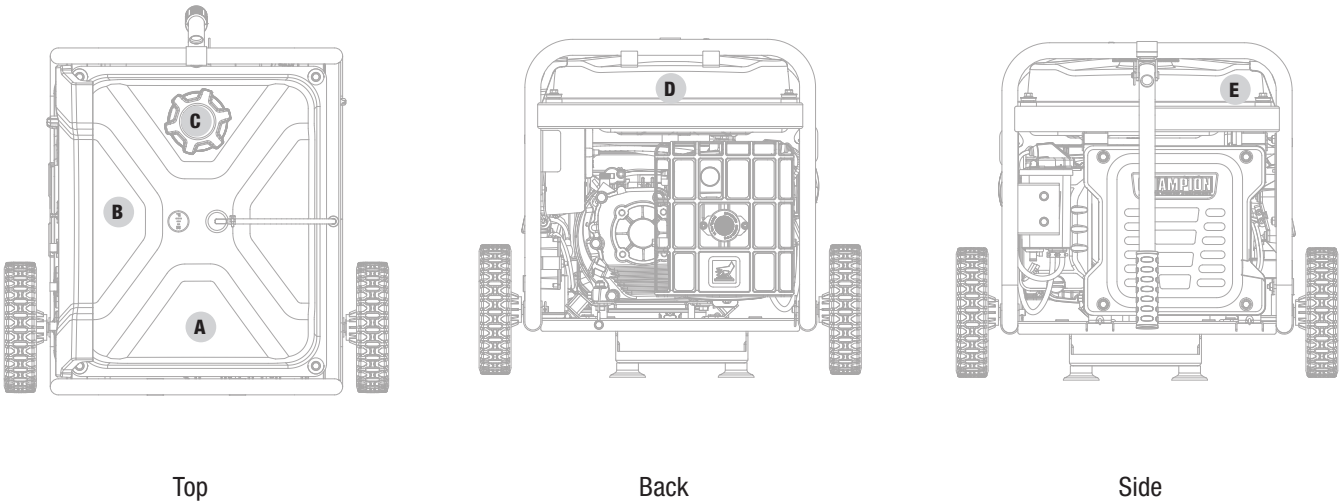
NEVER place a gasoline container, gasoline tank, LPG cylinder or any combustible material in the path of the exhaust stream during operation of the engine.

### **⚠ WARNING**

Never use a gasoline container, gasoline tank, or any other fuel item that is broken, cut, torn or damaged.

Safety and Dataplate Labels








These labels warn you of potential hazards that can cause serious injury. Read them carefully.  
If a label comes off or becomes hard to read, contact Technical Support Team for possible replacement.



	LABEL	DESCRIPTION																								
A		Safety Symbols/ CO Danger																								
B		CO Shield® Action – automatic shutoff  *See CO Shield section																								
C		Fuel																								
D	<div><div><p><b>⚠ WARNING</b></p><p><b>DO NOT TOUCH!</b> Exhaust gases, muffler and engine components are extremely HOT and cause burns.</p><p>Operation of this equipment may create sparks that can start fires around dry vegetation. A spark arrester may be required. The operator should contact local fire agencies for laws and regulations relating to fire prevention requirements. If installed, clean every 100 hours or every season.</p></div><div><p><b>⚠ ADVERTENCIA</b></p><p><b>¡NO TOCAR!</b> Los gases de escape, el silenciador y los componentes del motor están extremadamente CALIENTES y causan quemaduras.</p><p>La operación de este equipo puede producir chispas que pueden provocar incendios alrededor de la vegetación seca. Un supresor de chispas puede que sea necesario. El operador debe comunicarse con las agencias locales de bomberos para las leyes y reglamentos relativos a los requisitos de prevención de incendios. Si está instalado, limpie cada 100 horas o cada temporada.</p></div><div></div></div>	Hot Surface																								
E	<div><div><p>CHAMPION POWER EQUIPMENT, INC. 12038 SMITH AVENUE SANTA FE SPRINGS, CA 90670 USA / É.-U. 1-877-338-0999 WWW.CHAMPIONPOWEREQUIPMENT.COM MADE IN CHINA / FABRIQUE EN CHINE</p><table><tr><td>MODEL MODELE</td><td>201054</td></tr><tr><td>SERIAL NO. N° DE SÉRIE</td><td>XXXXXXXXXXXX</td></tr><tr><td>MANUFACTURE DATE DATE DE FABRICATION</td><td>XXXX</td></tr></table></div><div><table><tr><td>FREQUENCY (Hz) FRECUENCIA (Hz)</td><td>60</td></tr><tr><td>RPM TR / MIN</td><td>3600</td></tr><tr><td>PHASE FASE</td><td>1</td></tr><tr><td>POWER FACTOR FACTEUR DE PUISSANCE</td><td>1.0</td></tr><tr><td>AC VOLTS VOLTS C.A.</td><td>120</td></tr><tr><td>AC AMPS AMPÈRES C.A.</td><td>30.4</td></tr></table></div><div><table><tr><td>MAX AMBIENT TEMP. TEMP. AMBIANTE MAX.</td><td>104°F 40°C</td></tr><tr><td>INSULATION CLASS CLASSE D'ISOLATION</td><td>F</td></tr><tr><td>GASOLINE WATTS WATTS D'ESSENCE</td><td>3650</td></tr></table><div></div></div></div>	MODEL MODELE	201054	SERIAL NO. N° DE SÉRIE	XXXXXXXXXXXX	MANUFACTURE DATE DATE DE FABRICATION	XXXX	FREQUENCY (Hz) FRECUENCIA (Hz)	60	RPM TR / MIN	3600	PHASE FASE	1	POWER FACTOR FACTEUR DE PUISSANCE	1.0	AC VOLTS VOLTS C.A.	120	AC AMPS AMPÈRES C.A.	30.4	MAX AMBIENT TEMP. TEMP. AMBIANTE MAX.	104°F 40°C	INSULATION CLASS CLASSE D'ISOLATION	F	GASOLINE WATTS WATTS D'ESSENCE	3650	Dataplate
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## Safety Symbols










Some of the following symbols may be used on this product. Please study them and learn their meaning. Proper interpretation of these symbols will allow you to more safely operate the product.

SYMBOL	MEANING
	<b>Read Operator's Manual.</b> To reduce the risk of injury, user must read and understand operator's manual before using this product.
	<b>Clearance.</b> Keep all objects at least 5 feet (1.5m) from generator. Heat from the muffler and exhaust gas can ignite combustible objects.
	<b>Ground.</b> Consult with local electrician to determine grounding requirements before operation.
	<b>Electric Shock.</b> Failure to use in dry conditions and to observe safe practices can result in electric shock. Improper connections to a building can allow current to backfeed into utility lines, creating an electrocution hazard. A transfer switch must be used when connecting to a building.
	<b>Fire/Explosion.</b> Fuel and its vapors are extremely flammable and explosive. Fire or explosion can cause severe burns or death. Keep generator at least 5 feet (1.5m) from all objects to prevent combustion.
	<b>Hot Surface.</b> To reduce the risk of injury or damage, avoid contact with any hot surface.
	<b>Open Flame Alert.</b> Fuel and its vapors are extremely flammable and explosive. Keep fuel away from smoking, open flames, sparks, pilot lights, heat, and other ignition sources.
	<b>Wet Conditions Alert.</b> Do not expose to rain or use in damp locations.

## Operation Symbols

Some of the following symbols may be used on this product. Please study them and learn their meaning. Proper interpretation of these symbols will allow you to more safely operate the product.

SYMBOL	MEANING
	On
	Standby/Start/Stop/Off
	Stop or Off
	Fuel Valve Off
	RV Ready Receptacle
	Low Oil
	Economy Mode
	Wireless Pair
	Overload Reset
	12V Direct Current
	Choke

SYMBOL	MEANING
	Run
	<b>High CO Warning.</b> Move generator to an open, outdoor area. Move to fresh air and get medical help if sick, dizzy or weak.
	<b>CO Shield System Fault.</b> Electrical issue, end of life.
	<b>Circuit Breaker Reset: Push</b>
	Parallel Connection(s)
	Ground Terminal
	<b>Neutral Floating.</b> Neutral circuit <b>IS NOT</b> electrically connected to the frame/ground of the generator.
	Gasoline Tank: Full
	Gasoline Tank: Empty

## Quick Start Label Symbols

Some of the following symbols may be used on this product. Please study them and learn their meaning. Proper interpretation of these symbols will allow you to more safely operate the product.



### Starting the Engine- Manual Start

#### **⚠ DANGER**

Move generator outside and far away from windows, doors and intake ventilation covers.

1. **Check oil level.**  
Recommended oil is 10W-30.
2. **Check gasoline level.**  
When adding gasoline, use a minimum octane rating of 87 and an ethanol content of 10% or less by volume.
3. Turn the **fuel dial** to “ON” position.
4. Press the **Start/Stop button** to enter “STANDBY” mode. If the button does not illuminate, the battery is dead and the manual choke lever should be used in the next steps. See page 31, “Generator Battery” section for instructions on recharging the battery.
5. **Choke engine.**
  - 5a. Press the **choke button**, or
  - 5b. Move the **choke lever** to “CHOKE” position.
6. Pull the **recoil cord**.
7. **Run engine.**
  - 7a. Press the **choke button** or
  - 7b. Move the **choke lever** to “RUN” position.
8. Plug in desired device.

### Stopping the Engine

1. Turn off and unplug all connected electrical loads.
2. Turn the **fuel dial** to the “OFF” position.

### Wireless and Electric Start

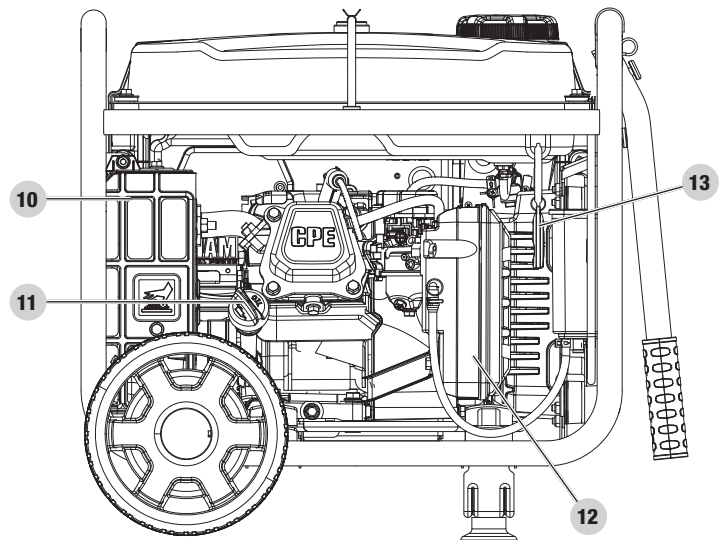
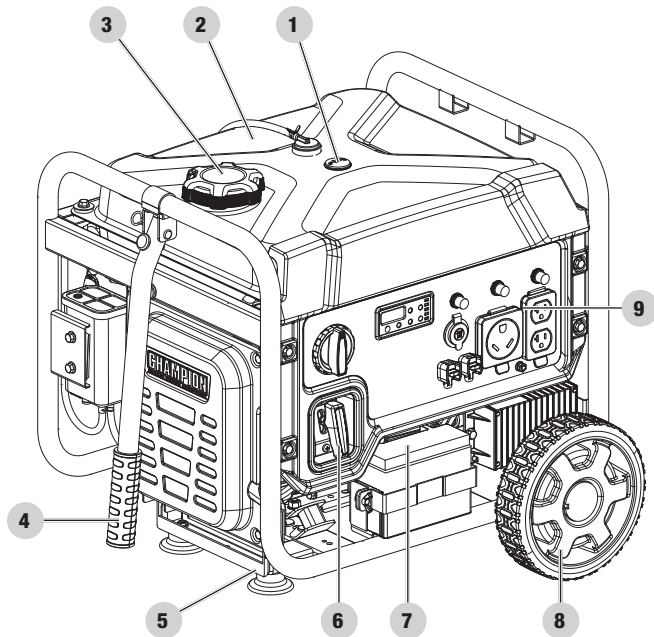
See page 24 in “Operation” section.



## CONTROLS AND FEATURES

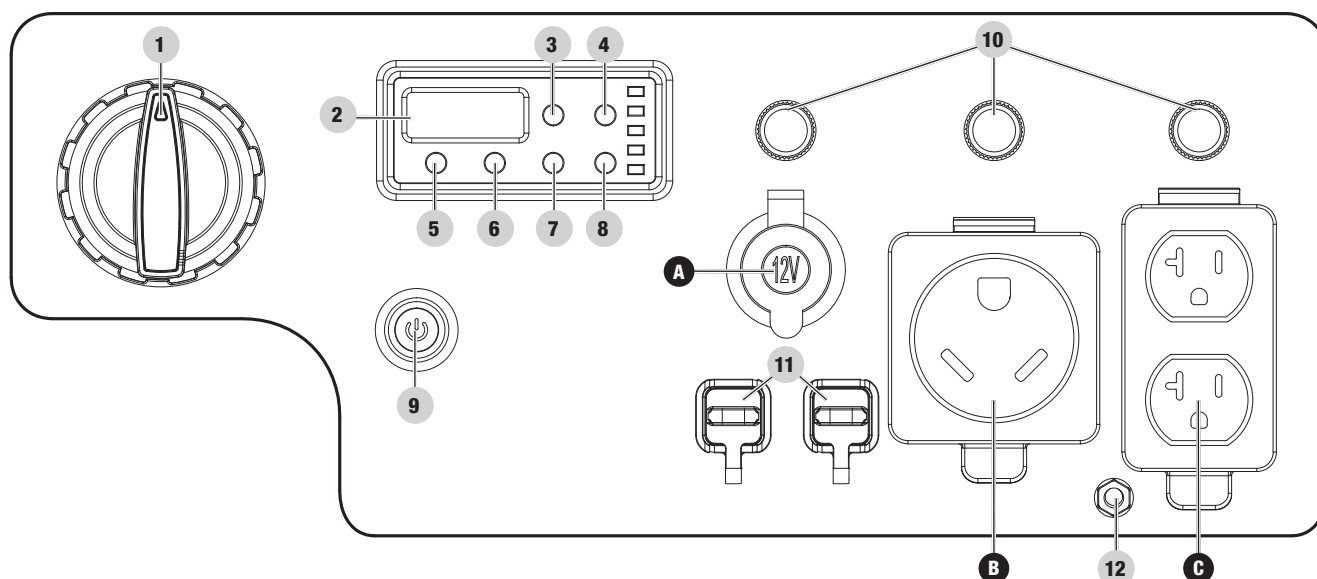
Read this operator's manual before operating your generator. Familiarize yourself with the location and function of the controls and features. Save this manual for future reference.

### Generator



1. **Gasoline Gauge**
2. **Gasoline Tank** – 2.9 gal. (11 L)
3. **Fuel Cap** – Remove to add fuel.
4. **Folding Handle** – Used to move unit by lifting and rolling on wheels. Do not use to lift or carry the unit.
5. **Support Leg**
6. **Recoil Starter** – Used to manually start the engine.
7. **Battery** – Provides 12V DC power the starting system.
8. **Never Flat Wheels** – 8 in. (20.3 cm)
9. **Control Panel** – See *Control Panel* section.
10. **Muffler**
11. **Oil Fill Cap/Dipstick** – Used to check and fill oil level.
12. **Air Filter** – Protects the engine by filtering dust and debris from the intake air.
13. **Remote Control** – Used to start and stop the generator from up to 80 ft. away.

## Control Panel



1. **Fuel Dial** – Used to start and stop.
  2. **Intelligauge with Power Meter** – Four mode digital meter for displaying run time, total time, voltage, hertz and power output.
  3. **AC Overload Reset Button** – Used to re-energize receptacles after overload fault.
  4. **Low Oil Warning Indicator Light** – When ON, engine will shut down and not run. Check oil level.
  5. **Choke Button** – Used to start a cold engine.
  6. **Wireless Reset Button** – Used to reset or pair remote control(s).
  7. **Economy Mode Button** – Enables/disables automatic idle control.
  8. **CO Shield LED®** - The CO Shield® technology monitors for accumulation of poisonous carbon monoxide (CO) gas produced by engine exhaust when the generator is running. If CO Shield detects elevated levels of CO gas, it automatically shuts off the engine.
- \*\*See CO Shield section for more information*
9. **Start/Stop Button**
  10. **Circuit Breakers (Push Reset)** – Protects the generator against electrical overloads.
  11. **Parallel Outlets** – Used to parallel two inverters together for increased power output. (parallel kit sold separately).
  12. **Ground Terminal** – Consult an electrician for local grounding regulations.

RECEPTACLES		
A		<b>12V DC, 8A (Regulated Automotive)</b> May be used to supply electrical power for operation of 12 Volt DC, 8 Amp electrical loads.
B		<b>120V AC, 30A RV (NEMA TT-30R)</b> May be used to supply electrical power for operation of 120 Volt AC, 30 Amp, single phase, 60 Hz electrical loads.
C		<b>(2×) 120V AC, 20A (NEMA 5-20R)</b> May be used to supply electrical power for operation of 120 Volt AC, 20 Amp, single phase, 60 Hz electrical loads.

### **⚠ WARNING**

Do not operate a device while it is plugged into the 12V DC outlet. When charging a device, do not place on the exhaust side of the generator. Extreme heat caused by exhaust can damage the device and cause a potential fire hazard. Prolonged exposure to engine exhaust can cause serious injury or death.

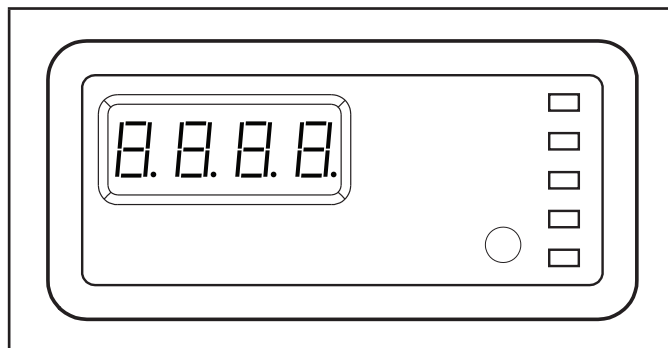
## Intelligauge with Power Meter and CO Shield

The meter is divided into two separate displays.

The LCD displays each mode for several seconds and then automatically cycles through.

The Power Meter LED displays output in percent (%) with 100% at the top.

Mutli-colored LED indicates CO shutoff or fault.



MODE	DESCRIPTION	
Voltage (V)	Output voltage of the generator.	
	Example: 120 volts	
Frequency (H)	Output frequency in hertz.	
	Example: 60.0 hertz	
Run Time (R)	Run time of the generator for the current session.	
	Example: 6 hours	
Total Run Time	Total run time of the generator since first operation.	
	Example: 16 hours	
Power Meter	Power Output percentage.	
	Example: 100% Output	


## Wireless Remote Control

This generator is equipped with a wireless remote control system for starting and stopping. The system consists of (4) main components:

1. Receiver Control Module (RCM)
2. Remote Control
3. Start/Stop Button
4. Auto-Choke


**The Remote Control functions are enabled when the Start/Stop button is in "STANDBY" mode and flashes green once per second.**

The remote key fob functions are disabled if the above condition is not met.

To start the generator wirelessly, press the "START"  button on the Remote Key Fob one time. The engine will attempt to start (6) times. The RCM controls the Auto-Choke during each attempt to start. If the generator does not start, call Champion Customer Care team for assistance at 1-877-338-0999.

To stop the generator wirelessly, press the "STOP" button on the remote key fob one time.

When the generator is off and you press Start/Stop button one time, the RCM is in standby mode and waiting for a remote signal. If you leave the generator in standby mode longer than twenty-four (24) hours, the remote function will disable itself to preserve battery life.

To disable standby mode before 24 hours, press and hold Start/Stop button on the generator or press and hold the "STOP"  on the remote key fob for three (3) seconds until the light on the Start/Stop button goes out.

## FCC Statement for Remote Control Device

1. This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:
  - 1a. This device may not cause harmful interference.
  - 1b. This device must accept any interference received, including interference that may cause undesired operation.
2. Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

### NOTICE

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.

Consult dealer or an experienced radio/TV technician for help.

## Parts Included

### Accessories

Engine Oil .....	20.3 fl. oz. (600 ml)
Oil Funnel .....	1
Remote Key Fob .....	1
Dual Port USB Adapter (5v/2.4A) .....	1
Spark Plug Wrench .....	1

### Assembly Parts

#### Wheels

8 in. (20.3 cm) Never Flat Wheel (A) .....	2
Wheel Hub Cap (B) .....	2
Roll Pin (C) .....	2
Large R-clip (D) .....	2

#### Support Leg

Support Leg with Vibration Mounts (E) .....	1
Flange Bolt (M8×16) (F) .....	2
Flange Lock Nut (M8) (G) .....	2

#### Folding Handle

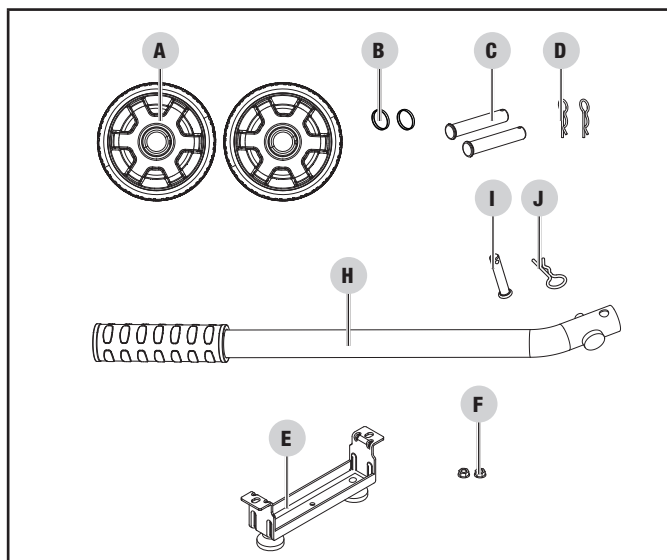
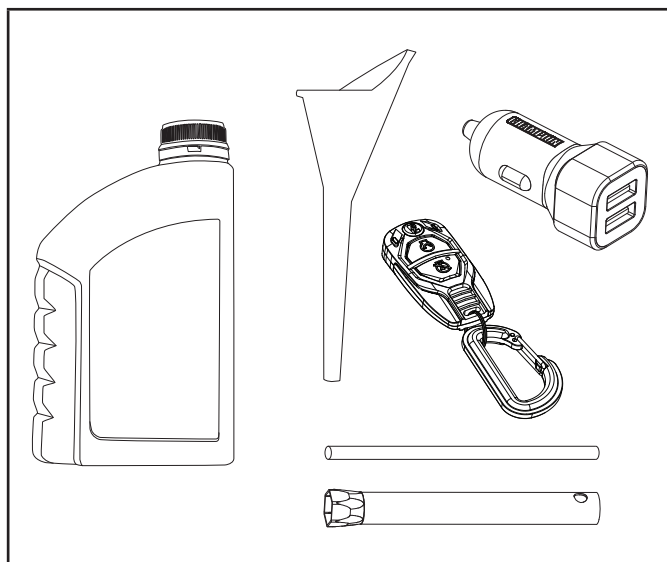
Handle (H) .....	1
Short Pin (I) .....	1
Small R-clip (J) .....	1

## Tools Needed

- Wrench/Socket set (metric)

## Tools Included

Spark Plug Socket .....	1
-------------------------	---



## ASSEMBLY

Your generator requires some assembly. This unit ships from our factory without oil. It must be properly serviced with fuel and oil before operation.

If you have any questions regarding the assembly of your generator, call our Technical Support Team at 1-877-338-0999. Please have your serial number and model number available.

### Unpacking

1. Set the shipping carton on a solid, flat surface.
2. Remove everything from the carton except the generator.
3. Carefully cut each corner of the box from top to bottom. Fold each side flat on the ground to provide a surface area to work with the generator.

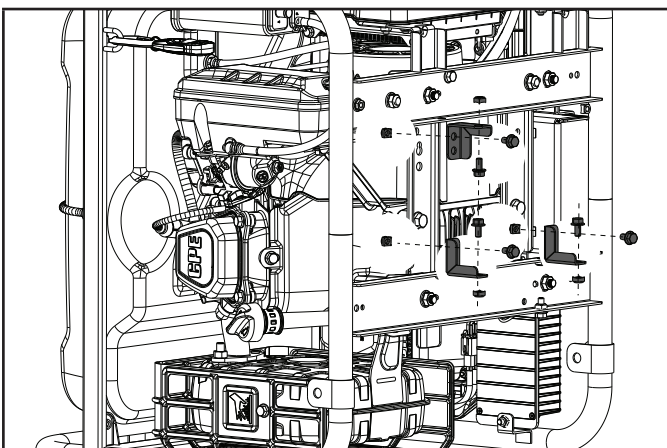
### Remove Shipping Support Hardware

To protect the generator during shipping, support hardware has been installed between the engine and frame. This hardware **MUST BE REMOVED BEFORE** adding oil or gasoline to the generator.

#### NOTICE

DO NOT attempt to run generator without first removing the shipping support hardware. Damage to the generator as a result of not removing the hardware will void the warranty.

1. **BEFORE** filling the engine with oil or gasoline, tip the generator onto the muffler side. Tip onto the flattened cardboard box the generator came in or other protective surface so as to not scratch the enclosure.
2. Remove the four nuts and mounting plates from the bottom side of the generator using the included 8/10 mm wrench. Nuts and spacers can be discarded.
3. Tip the generator upright.



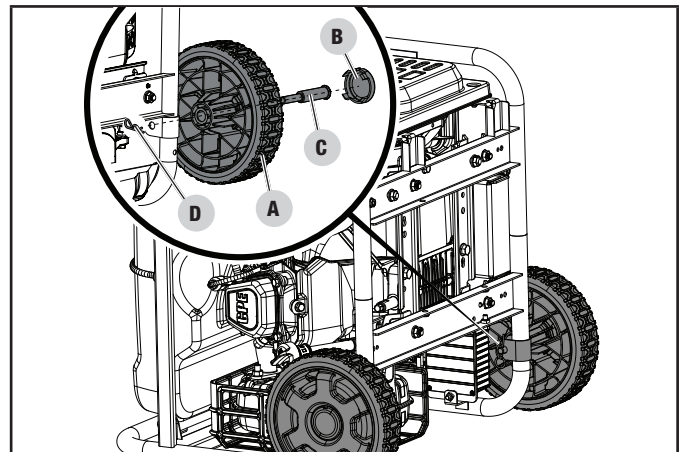
### Install the Wheel Kit

#### CAUTION

The wheel kit is not intended for over-the-road use.

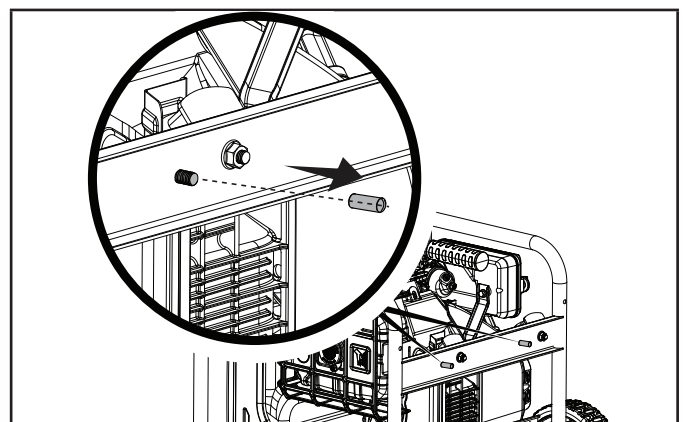
#### Install the Wheels

1. Before adding fuel and oil, tip the generator onto it's recoil end.
2. Remove wheel hub cap (B) from wheel by inserting a small screwdriver into the slot provided and pry upward.
3. Slide the roll pin (C) through the wheel (A) from the outside.
4. Slide the roll pin through the mount point on the frame.
5. Secure with the r-clip (D).
6. Re-install hub cap on wheel.
7. Repeat to attach the second wheel.



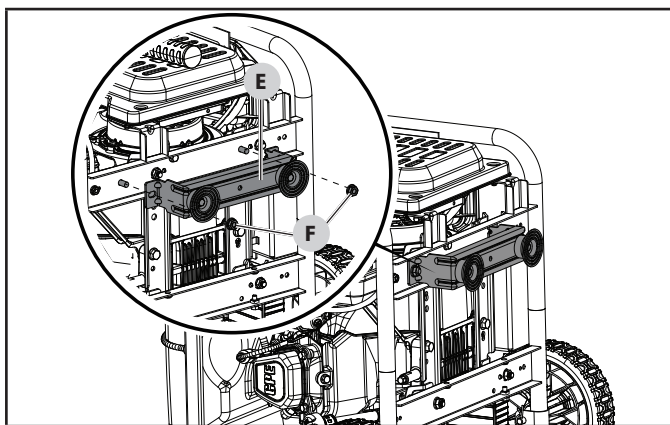
#### Install the Support Leg

1. Remove the rubber sheaths from the welded bolts.





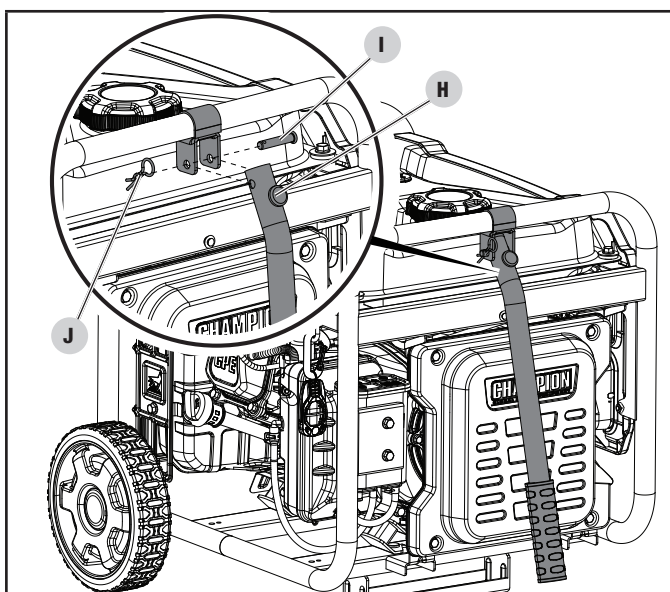
2. Attach the support leg (E) to the generator frame with flange lock nuts (F).



3. Slowly tip the generator back down so that it rests on the wheels and support leg.

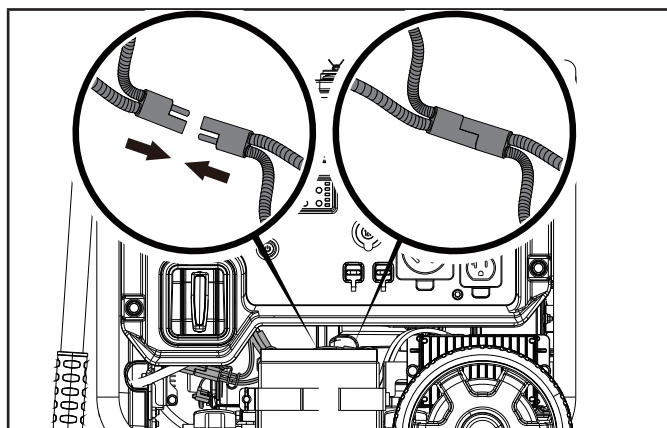
### Install the Handle

1. Place the handle (H) inside the mounting channel on the frame.
2. Secure the handle to the frame using a short pin (I).
3. Place an r-clip (J) on the end of the short pin and fasten securely.



### Connect the Battery

1. Cut cable tie on each side of battery connector.
2. Push two halves of battery connector together tightly.



### Add Engine Oil

#### ⚠ WARNING

DO NOT attempt to crank or start the engine before it has been properly filled with the recommended type and amount of oil. Damage to the generator as a result of failing to follow these instructions will void your warranty.

#### 🗨 NOTICE

The generator rotor has a sealed, pre-lubricated ball bearing that requires no additional lubrication for the life of the bearing.

#### 🗨 NOTICE

The recommended oil type for typical use is **10W-30 automotive oil**. However, using the listed conventional oils shown in the "Recommended Engine Oil Type" chart may be used for typical use including the first 5 hours of the break-in run time period of the engine.

If running generator in extreme temperatures, refer to the "Recommended Engine Oil Type" chart.

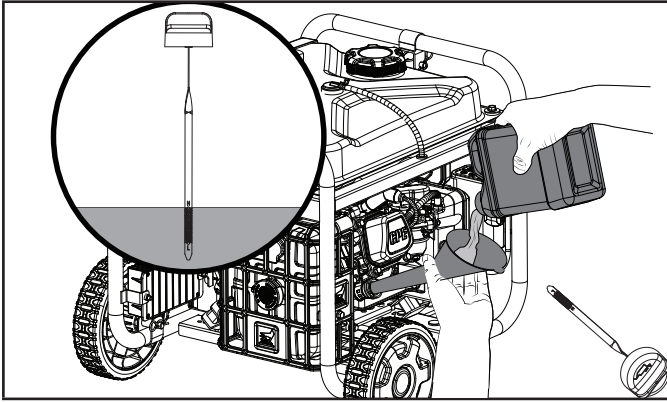
Recommended Engine Oil Type											
°F	-20	0	20	40	60	80	100	120			
	-28.9	-17.8	-6.7	4.4	15.6	26.7	37.8	48.9			
Ambient temperature											

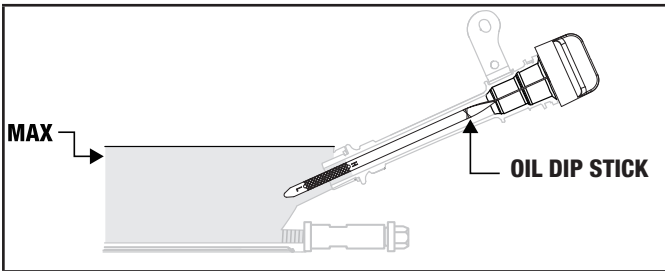
10W-30											
5W-30				10W-40							
5W-30 Full Synthetic											



1. Place the generator on a flat, level surface.
2. Remove oil fill cap/dipstick to add oil.
3. Using a funnel, add up to 18.6 fl. oz. (550 ml) of oil (included) and replace oil fill cap/dipstick. **DO NOT OVERFILL.**



4. Check engine oil level at every use and add as needed.



#### NOTICE

Once oil has been added, a visual check should show oil about 1-2 threads from running out of the fill hole.

When using the dipstick to check oil level, **DO NOT** screw in the dipstick while checking.

#### NOTICE

Check oil level often during the break-in period. Refer to the Maintenance section for recommended service intervals.

#### CAUTION

This engine is equipped with a low oil shut-off and will stop when the oil level in the crankcase falls below the threshold level.

#### NOTICE

The first 5 hours of run time are the break-in period for the unit. During the break in period stay at or below 50% of the running watt rating and vary the load occasionally to allow stator windings to heat and cool. Adjusting the load will also cause engine speed to vary slightly and help seat piston rings. After the 5 hour break-in period, change the oil.

#### NOTICE

Synthetic oil may be used after the 5 hour initial break-in period. Using synthetic oil does not decrease the recommended oil change interval. Full synthetic 5W-30 oil will aid in starting in cold ambient < 41° F (5° C) temperatures.

## Add Fuel

#### ⚠ DANGER

Gasoline vapors are highly flammable and extremely explosive.

**DO NOT** light or smoke cigarettes. Fire or explosion can cause severe burns or death.

Only fill or drain fuel outdoors in a well-ventilated area. **DO NOT** pump gasoline directly into the generator. Use an approved container to transfer the fuel to the generator.

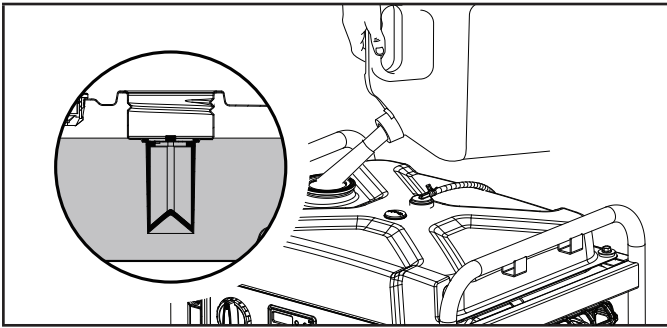
Never use a gasoline container, gasoline tank, or any other fuel item that is broken, cut, torn or damaged.

**DO NOT** overfill the gasoline tank. Always keep fuel away from sparks, open flames, pilot lights, heat and other sources of ignition.

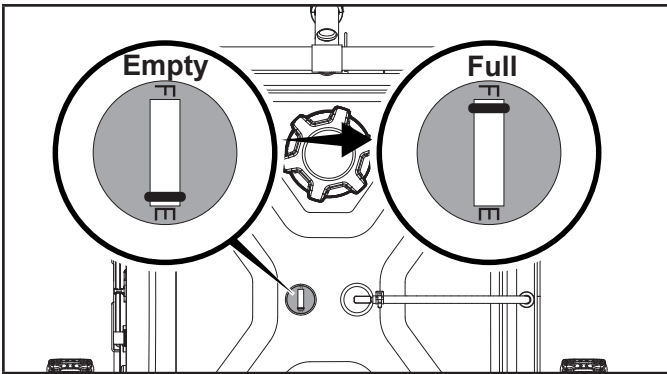
Use clean, fresh, regular unleaded gasoline with a minimum octane rating of 87 and an ethanol content of 10% or less by volume. **E10 E15 E85**

**DO NOT** mix oil with gasoline.

1. Remove the gasoline cap.
2. Slowly add gasoline to the tank. Tank is full when gasoline reaches red circle on screen. **DO NOT OVERFILL.** Gasoline can expand after filling. A minimum of ¼ in. (6.4 mm) of space left in the tank is required for gasoline expansion, although more than ¼ in. (6.4 mm) is recommended. Gasoline can be forced out of the tank as a result of expansion if overfilled, and can affect the stable running condition of the generator.



3. The approximate fuel level is shown on the fuel gauge on top of the fuel tank.



4. Screw on the gasoline cap and wipe away any spilled fuel.

### ⚠ CAUTION

Use unleaded gasoline with a minimum octane rating of 87 and an ethanol content of 10% or less by volume.

DO NOT light cigarettes or smoke when filling the tank.

DO NOT mix oil and gasoline.

DO NOT overfill the tank. Fill tank to approximately ¼ in. (6.4 mm) below the top of the tank to allow for gasoline expansion.

DO NOT pump gasoline directly into the generator at the pump. Use an approved fuel container to transfer the gasoline to the generator.

DO NOT fill tank indoors.

DO NOT fill tank when the engine is running or hot.

### ⚠ WARNING

Pouring gasoline too fast through the fuel screen may result in gasoline splashing over the generator and operator while filling.

### 🗨 NOTICE

The generator engine works well with 10% or less ethanol blended gasoline. When using ethanol-gasoline blends there are some issues worth noting:

- Ethanol-gasoline blends can absorb more water than gasoline alone.
- These ethanol blends can eventually separate, leaving water or a watery goo in the tank, fuel valve and carburetor. The compromised gasoline can be drawn into the carburetor and cause damage to the engine and/or create potential hazards.
- If a fuel stabilizer is used, confirm that it is formulated to work with ethanol-gasoline blends.
- Any damages or hazards caused by using ethanol blended gasoline higher than 10% by volume, improperly stored gasoline, and/or improperly formulated stabilizers, are not covered by manufacturer's warranty.

It is advisable to always shut off the gasoline supply and run the engine to starvation after each use. See Storage instructions for extended non-use.

## Grounding

Your generator must be properly connected to an appropriate ground to help prevent electric shock.

### ⚠ WARNING

Failure to properly ground the generator can result in electric shock.

A ground terminal connected to the panel of the generator has been provided (see Controls and Features for terminal location). For remote grounding, connect a length of heavy gauge (12 AWG minimum) copper wire between the generator ground terminal and a copper rod driven into the ground. We strongly recommend that you consult with a qualified electrician to ensure compliance with local electrical codes.

### Neutral Floating\*

- Neutral circuit **IS NOT** electrically connected to the frame/ground of the generator.
- The generator (stator winding) is isolated from the frame and from the AC receptacle ground pin.
- Electrical devices that require a grounded receptacle pin connection will not function if the receptacle ground pin is not functional.

### Neutral Bonded to Frame\*

- Neutral circuit **IS** electrically connected to the frame/ground of the generator.

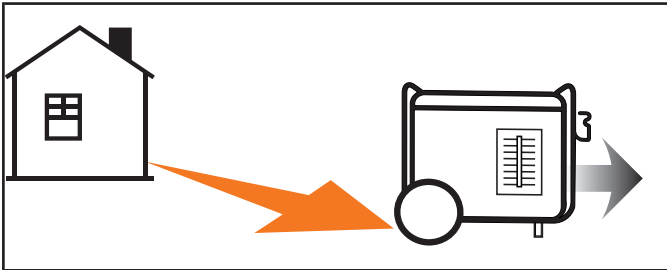
- The generator system ground connects lower frame cross-member below the alternator. The system ground is connected to the AC neutral wire.

\*See your Specifications section for specified type of grounding.

## OPERATION

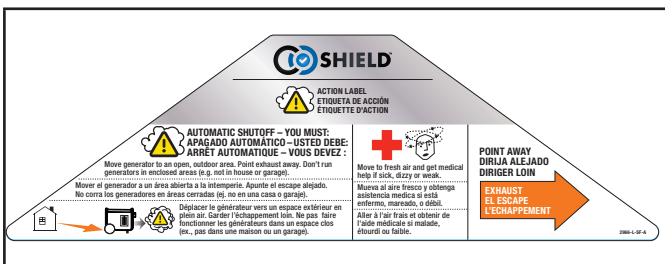
### CO Shield® - Carbon Monoxide (CO) Detection and Auto-shutoff System

The CO Shield™ technology monitors the accumulation of poisonous CO gas produced by engine exhaust when the generator is running. If CO Shield detects elevated levels of CO gas, it automatically shuts off the engine. Generators are intended to be used outdoors, far away from occupied buildings and exhaust pointed away from people and buildings.

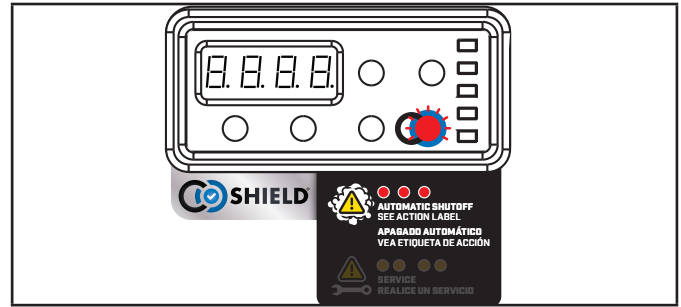


If misused and operated in a location that results in the accumulation of CO inside an enclosed or partially enclosed space, for example a house, garage or a garage with the door partially open, CO Shield will automatically shut off the generator and then illuminate a red LED. Read the action label for what steps to take.

**CO Shield is not a substitute for an indoor carbon monoxide alarm.**



When you approach the generator to investigate a shut off, a blinking **red** LED light in the CO Shield area provides notification that the generator shut off due to an accumulating CO hazard. The red LED light will blink for at least five (5) minutes after a shutoff event.



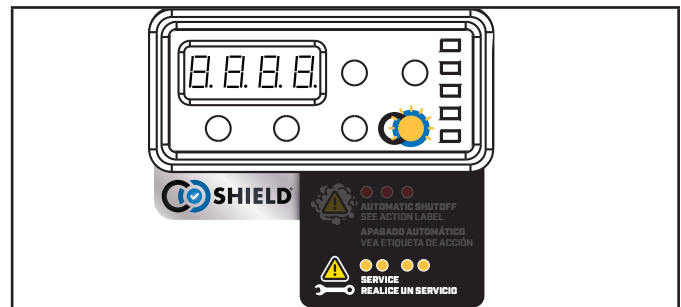
Move the generator to an open, outdoor area and point the exhaust away from people and buildings. Once relocated to a safe area, the generator can be restarted, and the proper electrical connections made. Introduce fresh air and ventilate the location where the generator shut off.

When starting, the red and yellow LED will blink ten (10) times simultaneously to indicate the LED is working.

#### NOTICE

This blinking does not indicate CO Shield is working, as CO Shield is working at all times the generator is running. Also, the LED will not blink (10) times if the generator was restarted within 1 minute after it was manually shut off. This does not occur if generator shut off from a high CO event.

If CO Shield system experiences a fault and no longer provides protection, the generator is shutoff automatically and the **yellow** LED light will blink for at least five (5) minutes to notify you of the fault.



Call our Technical Support Team at 1-877-338-0999 for repair. The generator can be restarted, but will continue to shutoff.

CO Shield will detect the accumulation of carbon monoxide from other fuel burning sources such as engine powered tools, or propane heaters used in the area of operation. If another generator is used and the exhaust is pointed at a CO Shield equipped generator, the CO Shield may initiate a shutoff due to rising carbon monoxide levels. This is not a fault. Hazardous carbon monoxide has been detected. You must take action to move and direct the equipment to better dissipate carbon monoxide far away from people or buildings.

**⚠ WARNING**

Tampering with the CO Shield® system could result in a hazardous condition and will void your warranty.

Removing the CO Shield module will not allow the generator to start.

**Generator Location****⚠ WARNING**

NEVER operate the generator inside any building, garage, basement, crawlspace, shed, enclosure or compartment, including a generator compartment of a recreational vehicle.

NEVER operate or start the generator in the back of an SUV, camper, trailer, truck bed (regular sides, flat or other configuration), under staircases, stairwells, next to walls or buildings or in any other location that will not allow for adequate cooling of the generator or for the proper exit of the exhaust flow from the muffler system.

DO NOT operate or store the generator in wet weather conditions such as rain or snow. Using a generator in wet conditions could result in serious injury or death due to electrocution.

In some state's generators may be required to be registered with the local utility company when used at construction sites and may be subject to additional rules and regulations, consult your local municipal authority.

Generators should always be operated on a flat, level surface at all times (even when not in operation).

Generators must have a minimum of 5 feet (1.5 m) of clearance from all combustible material.

Generators must also have a minimum of 3 feet (91.4 cm) of air flow clearance on all sides to allow for adequate performance cooling, maintenance and servicing.

Always place the generator in a well-ventilated area. NEVER place the generator near air intake vents or where exhaust fumes could be drawn into occupied or confined spaces.

Always carefully consider wind and air currents when positioning generator.

Always allow generators to properly cool before transport or for storage purposes.

Failure to follow proper safety precautions may result in personal injury, damage to the generator and void the manufacturer's warranty.

**⚠ WARNING**

During operation the muffler and exhaust fumes will become hot. If adequate cooling and breathing space are not supplied, or if the generator is blocked or enclosed, temperatures can become extremely heated and may lead to fire.

**⚠ WARNING**

Do not expose to rain or use in damp locations.

Keep all objects a minimum of 5 feet (1.5m) away from the generator at all times. Heat from the muffler surface and exhaust gas stream can ignite combustible materials.

**⚠ WARNING**

If you must operate in rain or damp locations, DO NOT operate without proper protection of the electrical components.

Use of a safety canopy that is fire retardant and will provide proper air ventilation for the engine exhaust gas stream may be used.

Visit [championpowerequipment.com](http://championpowerequipment.com) or call to find your Storm Shield cover.

**Surge Protection**

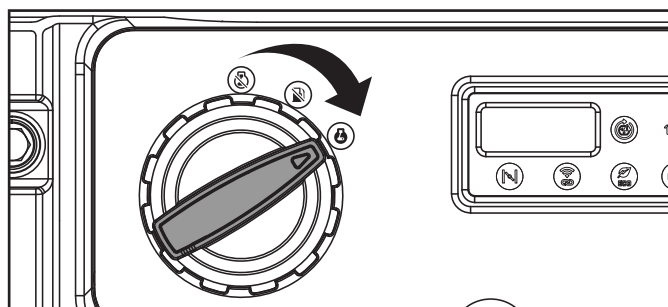
Electronic devices, including computers and many programmable appliances use components that are designed to operate within a narrow voltage range and may be affected by momentary voltage fluctuations. While there is no way to prevent voltage fluctuations, you can take steps to protect sensitive electronic equipment.

- Install UL1449, CSA-listed, plug-in surge suppressors on the outlets feeding your sensitive equipment.  
Surge suppressors come in single- or multi-outlet styles. They're designed to protect against virtually all short-duration voltage fluctuations.

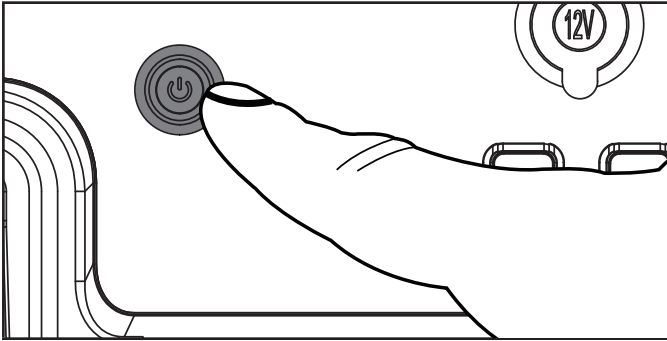
**Wireless Set Button**

The wireless set button is a feature that lets the user synchronize the remote key fob to the generator. Up to two remote key fobs can be synchronized to the generator at a time. Follow the proceeding steps to reset a remote or synchronize two remotes:

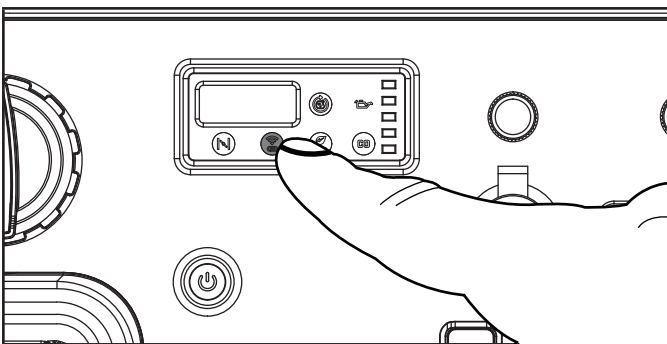
1. Turn the fuel dial to the "ON" position.



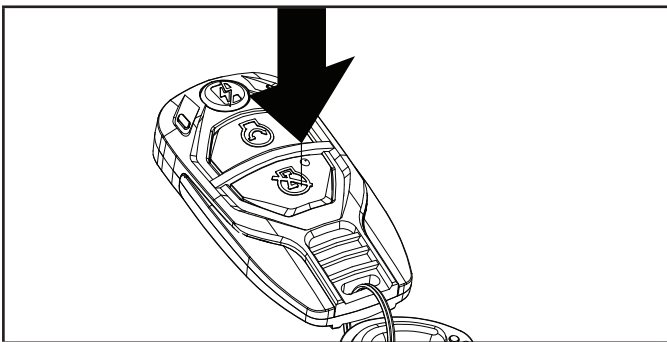
2. Press the Start/Stop button to enter standby mode.



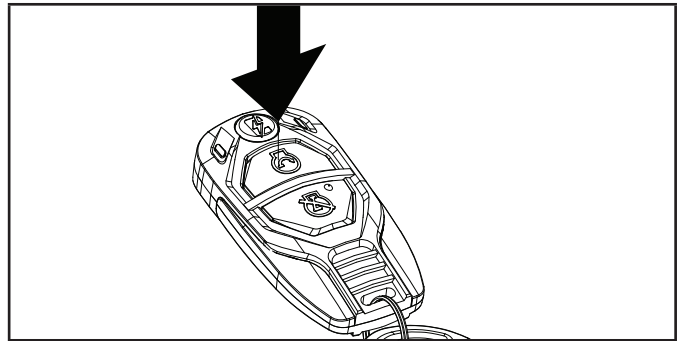
3. Push and hold the wireless set button found on the Intelligauge for approximately three seconds until the button LED illuminates blue.



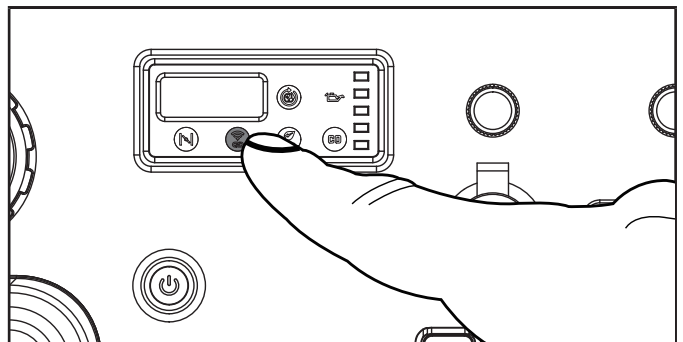
4. Push and release the “STOP” button on the remote key fob. The green LEDs on the remote key fob and the Start/Stop button will blink once simultaneously to indicate program is erased and generator is ready for pairing.



5. Push and release the “START” button on the remote key fob. The green LEDs on the remote key fob and the Start/Stop button will blink once simultaneously to indicate the remote has been programmed.”



6. Push and hold the wireless set button for approximately three seconds until the blue LED on wireless set button turns off.



7. Follow the remote START and STOP instructions to verify the remote(s) are working properly.

#### NOTICE

Two remote key fobs can be synchronized to the generator at one time. If pairing second remote and do not want to erase programming on current remote, skip step 4.

#### NOTICE

Changing a remote key fob battery may not require the user to reset the remote. If remote does not function after changing the battery, proceed with Wireless Set Button instructions.



## Starting the Engine

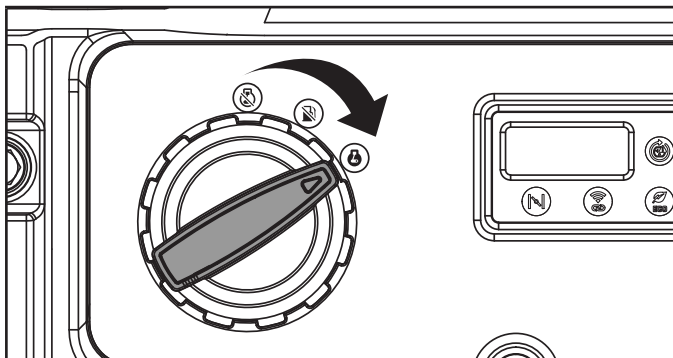
Make certain the generator is on a flat, level surface.

### Wireless Remote Start

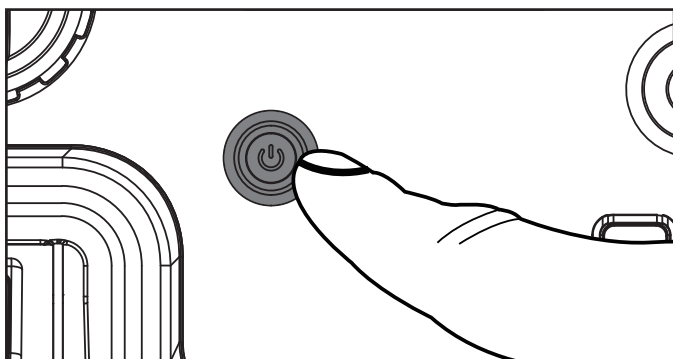
Wireless remote starting is only possible within 80 feet of the generator.

DO NOT attempt to adjust the choke. The remote system will automatically close and open the choke.

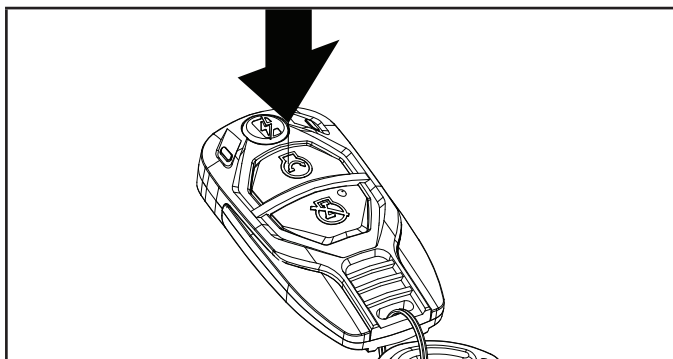
1. Turn the fuel dial to the "ON" position.



2. Press the Start/Stop button to enter standby mode. If generator was turned off using the remote key fob within the last 24 hours, it will already be in standby mode.



3. Press and release the "START" button on the remote control. DO NOT hold the button down, only press the button once. The engine will attempt to start six times.



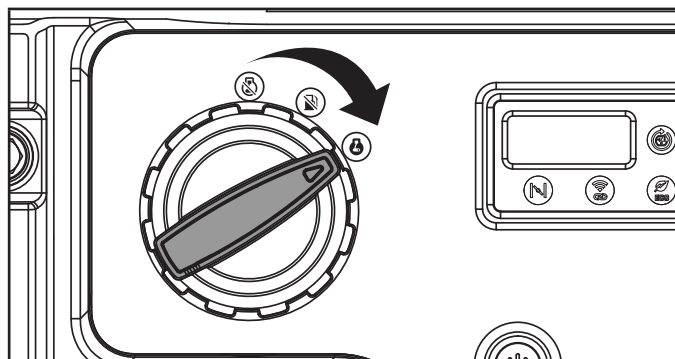
### NOTICE

If CO Shield detects elevated levels of CO gas resulting in the generator shutting down, Wireless Remote starting will become disabled and will not be able to restart the generator. Move generator to an open, outdoor area and point the exhaust away from people and buildings. Once relocated to a safe area, the generator can be restarted by either using the Electric Start or Manual Start instructions. Once the generator is restarted, the Wireless Remote starting will be active again and can be used to START/STOP the generator.

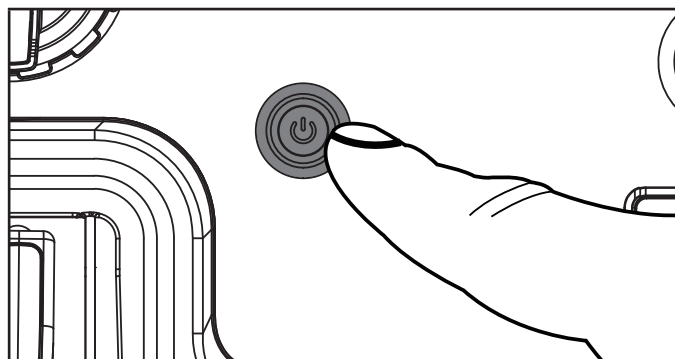
### Electric Start

DO NOT attempt to adjust the choke. The electric start system will automatically close and open the choke.

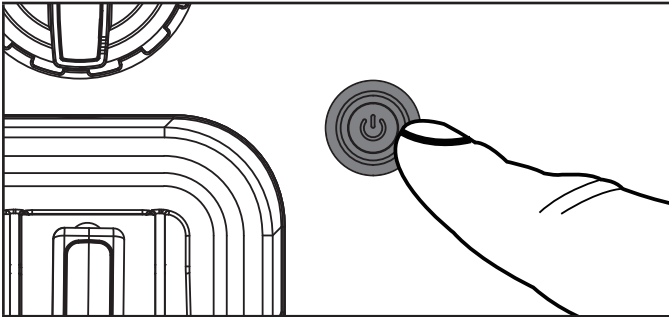
1. Disconnect all electrical loads from the generator. Never start or stop the generator using electric start with electrical devices plugged in or turned on.
2. Turn the fuel dial to the "ON" position.



3. Press the Start/Stop button to enter standby mode.

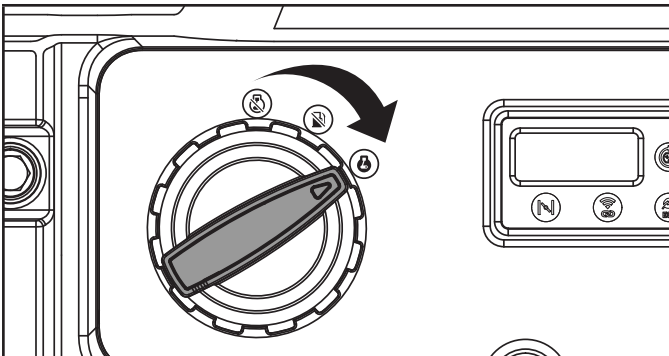


- Press the Start/Stop button to start the engine. If engine does not start, wait at least ten seconds before attempting to start the engine again.

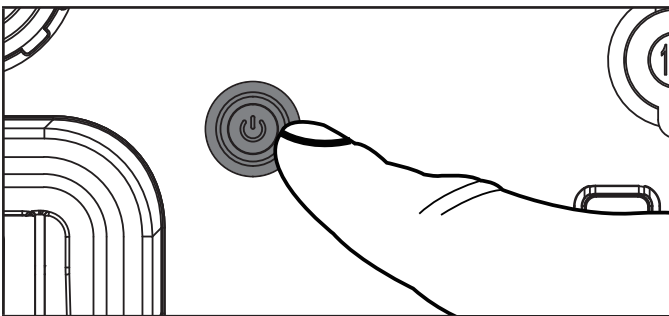


### Manual Start

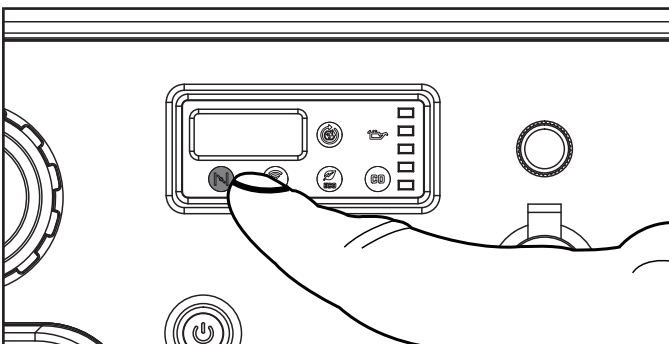
- Disconnect all electrical loads from the generator. Never start or stop the generator manually with electrical devices plugged in or turned on.
- Turn the fuel dial to the "ON" position.



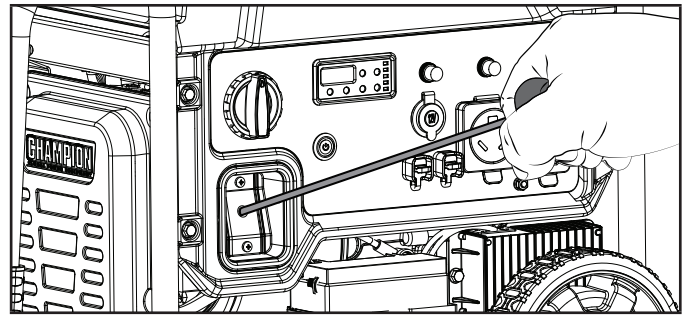
- Press the Start/Stop button to enter standby mode.



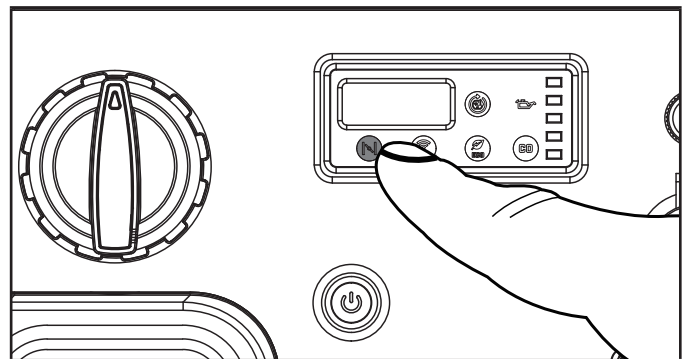
- Press the "CHOKE" button.



- Pull the recoil cord slowly until resistance is felt and then pull rapidly.



- Do not over-choke. As soon as engine starts, push the choke button one time to set the choke to the "RUN" position. Choke button will no longer be illuminated when in "RUN" position.



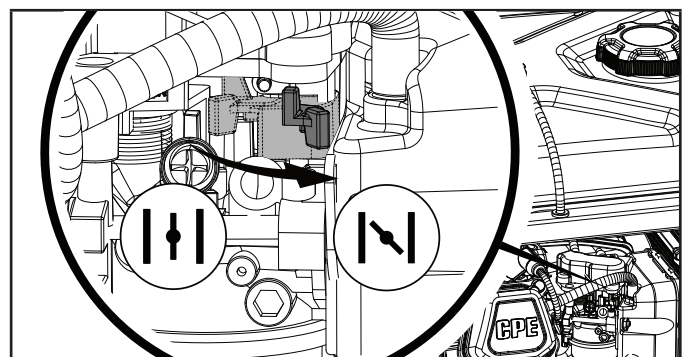
### NOTICE

If the engine starts but does not run make certain that the generator is on a flat, level surface. The engine is equipped with a low oil sensor that will prevent the engine from running when the oil level falls below a critical threshold.

### Manual Choke Start

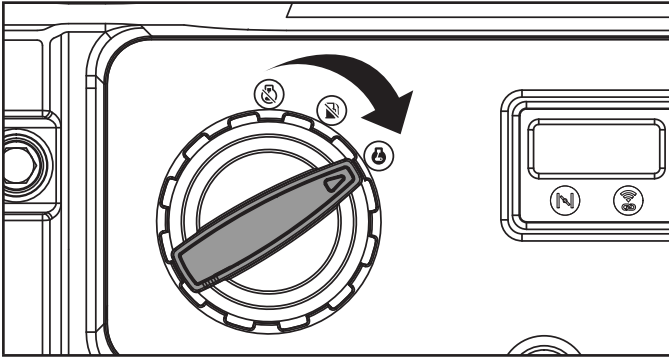
If the battery is dead or not able to produce enough current to power the push button choke, the choke itself can be operated manually to help start the engine. To manually choke and start the generator, follow these steps:

- Locate the manual choke lever above the carburetor.
- Turn the choke lever to the "CHOKE" (right) position.

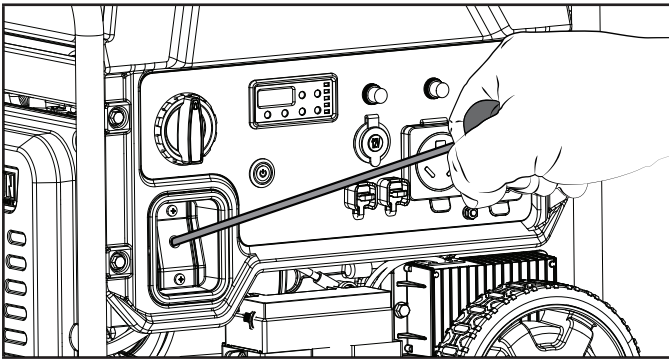




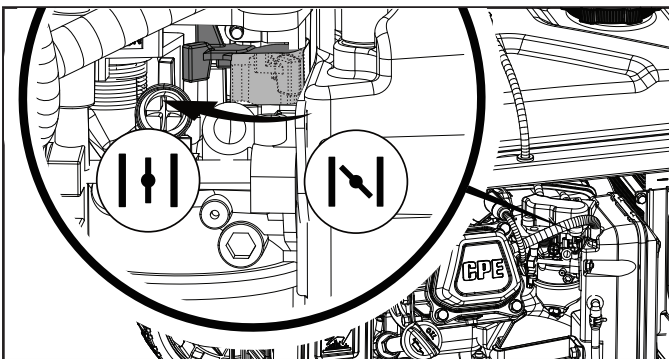
3. Turn the fuel dial to the “ON” position.



4. Pull the recoil cord until resistance is felt, then pull rapidly.



5. Do not over-choke. As soon as engine starts, move the choke lever to the “RUN” (left) position.



### NOTICE

**For gasoline manual restarts with hot engine in hot ambient temperature >86°F (30°C):** Rotate the fuel dial to the “CHOKE” position for only one pull of the recoil cord. If generator does not start after first pull, rotate the dial to the “RUN” position for the next three pulls. Too much choke leads to spark plug fouling and engine flooding. This will cause the engine not to start.

### NOTICE

**For gasoline manual starting in standard ambient temperature >59°F (15°C):** Keep fuel dial in “CHOKE” position for three pulls of the recoil cord. If generator does not start after three pulls, rotate the fuel dial to the “RUN” position for the next three pulls. Too much choke leads to spark plug fouling and engine flooding. This will cause the engine not to start.

### NOTICE

**For gasoline manual starting in cold ambient temperature < 59°F (15°C):** Keep the fuel dial in the “CHOKE” position until engine starts. As soon as the engine starts and runs smoothly turn the fuel dial to the “RUN” position. In extreme cold temperatures, this may take several seconds.

## Battery

### NOTICE

The supplied 12V battery does re-charge while the engine is running and the battery switch is turned ON, but it is also recommended that the battery be fully charged at least once per month or maintained with a trickle charger or battery maintainer (not included).

## Connecting Electrical Loads

Let the engine stabilize and warm up for a few minutes after starting.

Plug in and turn on the desired 120 or 240 (if applicable) Volt AC single phase, 60 Hz electrical loads.

- DO NOT connect 3-phase loads to the generator.
- DO NOT overload the generator.
- Use only a high quality, insulated, compatible (3-wire or 4-wire) grounded cord set rated equal to or greater (volts and amps) than the receptacle plugging into.

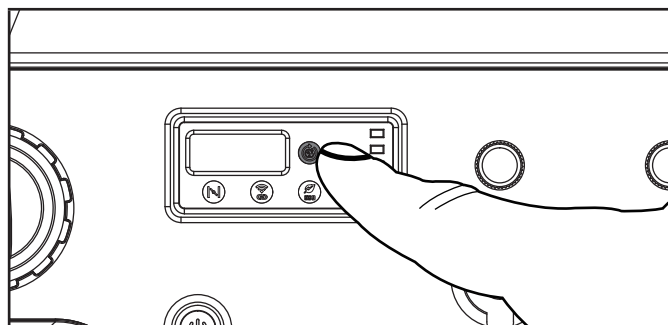
**⚠ WARNING**

Always remember to plug your appliances directly into the generator and do not plug the generator power cord into any electrical outlet or connect to the circuit breaker panel in your home. Connecting a generator to your home's electric utility company's power lines, or to another power source, called 'backfeeding' is a dangerous practice that is illegal in many states and municipalities.

This action if done incorrectly could damage your generator, appliances and could cause serious injury or death to you or a utility worker when attempting to restore power during an outage occurrence in the neighborhood who may then unexpectedly encounter high voltage on the utility line and suffer a fatal shock.

Whether injuries occur or not, if installed incorrectly and not to applicable laws and codes, you may be subject to fines or the utility company may disconnect your home power should this practice be found in your home.

If the generator will be connected to a building electrical system, those connections must isolate the generator power from the utility power. You are responsible for ensuring your generator's electricity does not backfeed into the electric utility power lines. These connections must comply with all applicable laws and codes – Consult your local utility company or a qualified electrician to properly install this connection.

**Power Management**

Use the following formula to convert voltage and amperage to watts:

$$\text{Volts} \times \text{Amps} = \text{Watts}$$

To prolong the life of your generator and attached devices, follow these steps to add electrical load:

1. Start the generator with no electrical load attached.
2. Allow the engine to run for several minutes to get up to temperature.
3. Make sure all circuit breakers are set to the run position.
4. Plug in and turn on the first item. It is best to attach the item with the largest load first.
5. Allow the engine to stabilize.
6. Plug in and turn on the next item.
7. Allow the engine to stabilize.
8. Repeat steps 5-6 for each additional item.

**Do Not Overload Generator****Capacity**

Follow these simple steps to calculate the running and starting watts necessary for your purposes:

1. Select the electrical devices you plan on running at the same time.
2. Total the running watts of these items. This is the amount of power you need to keep your items running.
3. Identify the highest starting wattage of all devices identified in step 1. Add this number to the number calculated in step 2. Starting wattage is the surge of power needed to start some electric driven equipment. Following the steps listed under "Power Management" will guarantee that only one device will be starting at a time.
4. If the generator power output is cut off due to an overload condition indicated by the AC overload blinking light, lower the load by unplugging one or more items, then press the AC overload reset button before restarting the generator for continued normal operation.

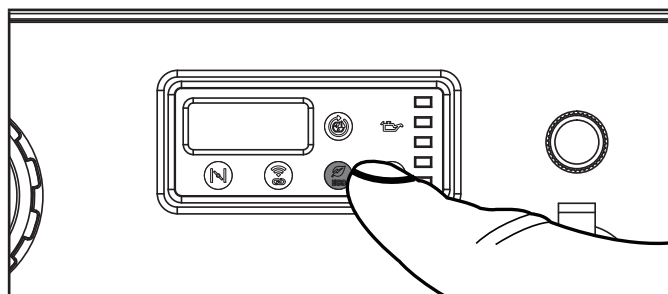
**NOTICE**

Never exceed the specified capacity when adding loads to the generator.

**Eco (Economy) Mode**

The Eco Mode button can be activated to turn on economy control in order to minimize fuel consumption and noise while operating the unit during times of reduced electrical output. Eco Mode allows the engine speed to idle during periods of non-use.

The engine speed returns to normal when an electrical load is connected. When the economy switch is off, the engine runs at normal speed continuously.



**⚠ CAUTION**

For periods of high electrical load or momentary fluctuations, the Eco Mode should be off.

**12V DC Automotive Style Outlet**

The 12V DC outlet(s) can be used with supplied accessories and other commercially available 12V DC automotive style plugs. Confirm the input voltage range of your item is at least 12-24V DC.

**⚠ WARNING**

Do not operate a device while it is plugged into the 12V DC outlet. When charging a device, do not place on the exhaust side of the generator. Extreme heat caused by exhaust can damage the device and cause a potential fire hazard. Prolonged exposure to engine exhaust can cause serious injury or death.

**Battery Charging**

1. Before connecting the battery charging cable (not included) to a battery that is installed in a vehicle, disconnect the vehicle battery ground cable from the negative (–) battery terminal.
2. Plug the battery charging cable into the 12V DC receptacle of the generator.
3. Connect the red (+) battery charger lead to the red (+) battery terminal.
4. Connect the black (–) battery charger lead to the black (–) battery terminal.
5. Start the generator.

**Important:** The 12V DC outlet is **ONLY** to be used with supplied accessories and other commercially available 12V DC automotive style plugs. Be sure all electric devices including the lines and plug connections are in good condition before connection to the generator.

**⚠ WARNING**

Do not start the vehicle while the battery charging cable is connected and the generator is running. It will not give the battery a boost of power. The vehicle or the generator may be damaged. Charge only vented wet lead acid batteries. Other types of batteries may burst, causing personal injury or damage.

**🗨 NOTICE**

Be sure all electric devices including the lines and plug connections are in good condition before connection to the generator.

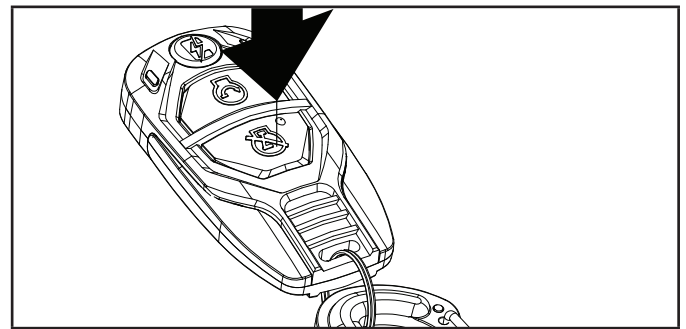
**Parallel Operation**

The Champion model 201054 is parallel ready and can be operated in parallel with another Champion unit to increase the total available electrical power. A Champion parallel kit (optional equipment) is required for parallel operation. Model 100319 is the recommended model for this unit. For a list of compatible models or to order a parallel kit, please call customer service at 1-877-338-0999 or visit [www.championpowerequipment.com](http://www.championpowerequipment.com).

Detailed instructions for parallel kit installation and operation of the connected generators are provided in the parallel kit operator's manual.

**Stopping the Engine****Remote Stop**

1. Press the “STOP” button on the remote.

**🗨 NOTICE**

Engine will shut off but the Start/Stop button will remain in “STANDBY” mode for 24 hours and fuel dial will remain in the “ON” position waiting for the next start instruction.

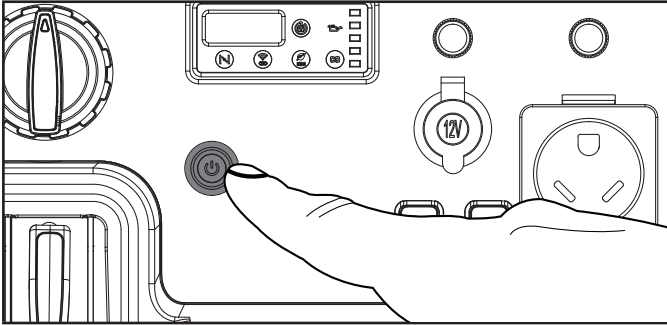
To completely shut down the generator, make sure the Start/Stop button is in “OFF” mode and no longer flashing green and fuel dial is turned to “OFF” position when the generator will not be used for an extended period of time

**🗨 NOTICE**

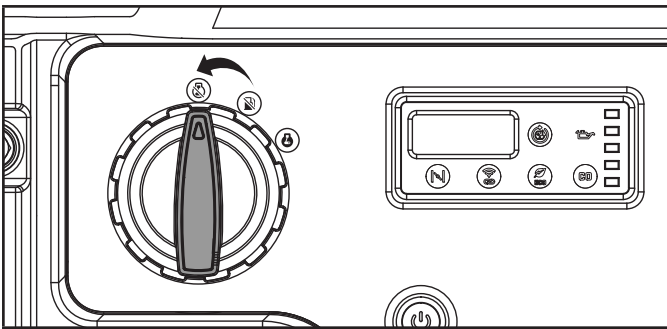
Battery power is drawn while the generator is in standby mode (Start/Stop button flashing green). The generator will stay in standby mode for 24 hours if shut down using the Remote Control. To turn standby mode off manually, push and hold the “STOP” button on the remote control for 5 seconds or push and hold the Start/Stop button on the control panel for 5 seconds. The RCM will no longer consume any battery power or wait for remote signal. This is indicated by the Start/Stop button no longer flashing.

### Manual Stop

1. Turn off and unplug all electrical connected loads. Never start or stop the generator with electrical devices plugged in or turned on.
2. Let the generator run at no-load for several minutes to stabilize internal temperatures of the engine and generator.
3. Press the Start/Stop button.



4. Turn the fuel dial to the "OFF" position.



**Important:** Always ensure that the Start/Stop button is "OFF" and not illuminated and fuel valve is in the "OFF" position when the generator will not be used for an extended period of time.

### NOTICE

If the engine will not be used for a period of two (2) weeks or longer, please see the Storage section for proper engine and fuel storage.

### Moving the Generator

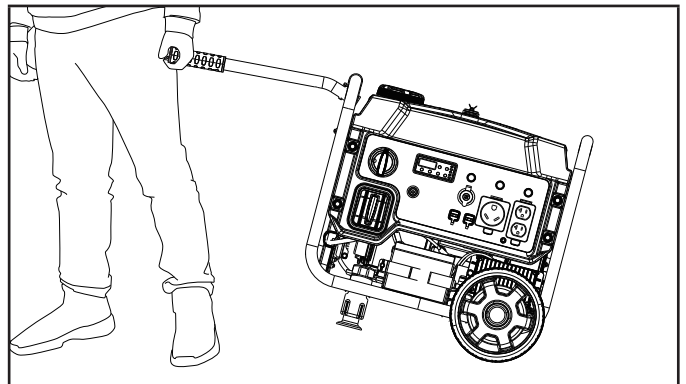
#### CAUTION

- NEVER lift or carry the generator using the folding handle.
- NEVER tilt sideways while moving the generator.
- ALWAYS place the generator on its wheels in the upright position.
- ALWAYS turn the generator off and ensure the fuel valve is closed.
- ALWAYS make sure engine and muffler are cooled down before the generator can be handled safely (typically 15-30 minutes).

#### WARNING

The folding handle is not long enough to hold and walk with a full stride when moving the generator. Always side step as you walk to avoid injury to your heels and/or feet. Failure to follow these instructions could result in personal injury or damage to the generator.

1. Begin by raising the folding handle, found on opposite side of wheels.
2. Using the handle, tilt the end of the generator slightly off the ground until balanced on the wheels.
3. While maintaining balance, roll the generator to the desired location.



## Operation at High Altitude

The density of air at high altitudes is lower than at sea level. Engine power is reduced as the air mass and air-fuel ratio decrease. Engine power and generator output will be reduced approximately 3½% for every 1000 ft. of elevation above sea level. At high altitudes increased exhaust emissions can also result due to the increased enrichment of the air fuel ratio. Other high altitude issues can include hard starting, increased fuel consumption and spark plug fouling.

To alleviate high altitude issues other than the natural power loss, CPE can provide a high altitude carburetor main jet. The alternative main jet and installation instructions can be obtained by contacting our Technical Support Team. Installation instructions are also available in the Technical Bulletin area of the CPE website.

The part number and recommended altitude range for the application of the high altitude carburetor main jet is listed in the following table.

In order to select the correct high altitude main jet it is necessary to identify the carburetor model. For this purpose, a code is stamped on the side of the carburetor. Select the correct high altitude jet part number corresponding to the carburetor code found on your particular carburetor.

Carb. Code	High Alt. Jet Part Number	Altitude Range
100730341	100005766	Standard
	100713414	3000 ft. (914 m)

### ⚠ WARNING

Operation using the alternative main jet at elevations lower than the recommended minimum altitude can damage the engine. For operation at lower elevations, the originally supplied standard main jet must be used. Operating the engine with the wrong engine configuration at a given altitude may increase its emissions and decrease fuel efficiency and performance.

## MAINTENANCE

Make certain that the generator is kept clean and stored properly. Only operate the unit on a flat, level surface in a clean, dry operating environment. DO NOT expose the unit to extreme conditions, excessive dust, dirt, moisture or corrosive vapors.

### ⚠ WARNING

Never operate a damaged or defective generator.

### ⚠ WARNING

Improper maintenance will void your warranty.

### 🗨 NOTICE

For Emission control devices and systems, read and understand your responsibilities for service as stated in the Emission Control Warranty Statement of this manual.

The owner/operator is responsible for all periodic maintenance.

Complete all scheduled maintenance in a timely manner.

Correct any issue before operating the generator.

For service or parts assistance, contact our Technical Support Team at 1-877-338-0999.

## Cleaning the Generator

### ⚠ CAUTION

DO NOT spray generator directly with water.

Water can enter the generator through the cooling slots and damage the generator windings. It can also contaminate the fuel system.

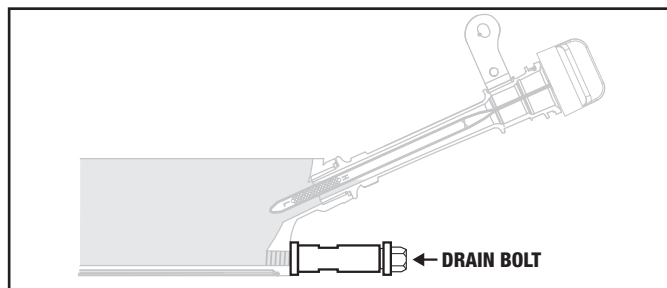
1. Use a damp cloth to clean exterior surfaces of the generator.
2. Use a soft bristle brush to remove dirt and oil.
3. Use an air compressor (25 PSI) to clear dirt and debris from the generator.
4. Inspect all air vents and cooling slots to ensure that they are clean and unobstructed.

To prevent accidental starting, remove and ground the spark plug wire before performing any service.

## Changing the Engine Oil

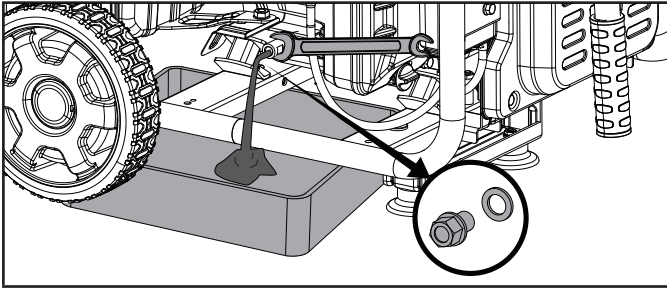
Change oil when the engine is warm. Refer to the oil specification to select the proper grade for your operating environment.

1. Remove the oil drain bolt with a 12 mm socket (not included) and extension.





2. Allow the oil to drain completely into an appropriate container.



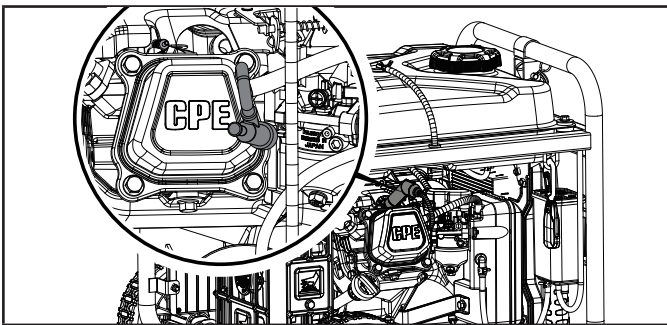
3. Replace the oil drain bolt.
4. Add oil according to *Add Engine Oil* in *Assembly* section. DO NOT OVERFILL. Oil not included for routine maintenance.
5. Dispose of used oil at an approved waste management facility.

### NOTICE

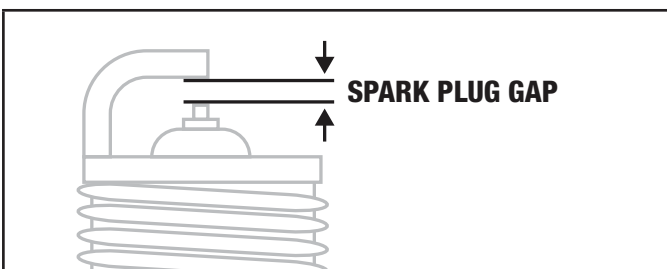
Once oil has been added, a visual check should show oil about 1-2 threads from running out of the fill hole. If using the dipstick to check oil level, DO NOT screw in the dipstick while checking.

## Cleaning and Adjusting the Spark Plug

1. Remove the spark plug cable from the spark plug.
2. Use a spark plug socket tool (included), or a 13/16 in. (21 mm) socket to remove the plug.



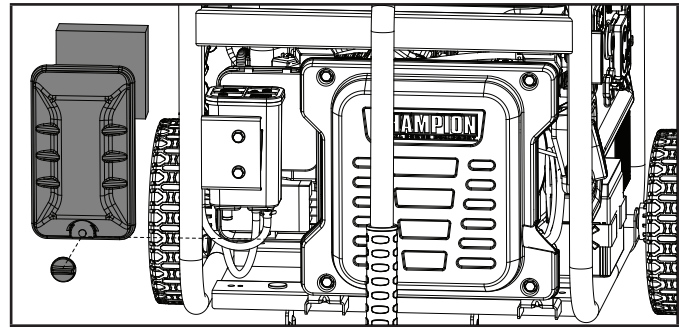
3. Inspect the electrode on the plug. It must be clean and not worn to produce the spark required for ignition.
4. Make certain the spark plug gap is 0.024-0.031 in. (0.6-0.8 mm).



5. Refer to the spark plug types in Specifications when replacing the plug.
6. Firmly re-install the plug.
7. Attach the spark plug cable to the spark plug.

## Cleaning the Air Filter

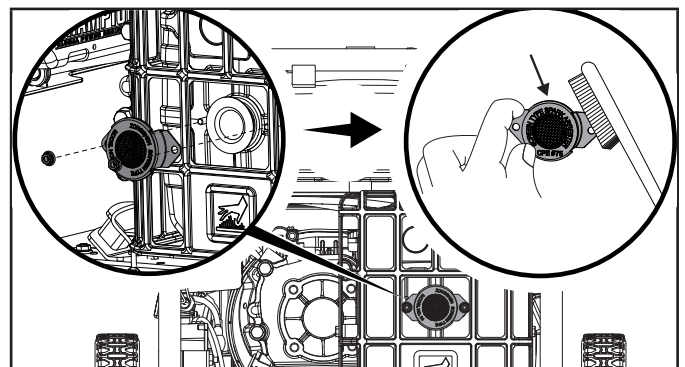
1. Unscrew the cover holding the air filter to the assembly by turning the fastener counterclockwise.



2. Remove the foam element.
3. Wash in liquid detergent and water. Squeeze thoroughly dry in a clean cloth.
4. Saturate in clean engine oil.
5. Squeeze in a clean, absorbent cloth to remove all excess oil.
6. Place the filter in the assembly.
7. Reattach the air filter cover and tighten the fastener by turning clockwise.

## Cleaning the Spark Arrestor

1. Allow the engine to cool completely before servicing the spark arrestor.
2. Remove the two screws holding the cover plate which retains the spark arrestor and spark arrestor screen to the muffler.
3. Remove the spark arrestor and spark arrestor screen.
4. Carefully remove the carbon deposits from the spark arrestor and spark arrestor screen with a wire brush.



5. Replace the spark arrestor if it is damaged.
6. Position the spark arrestor on the muffler and attach with the screws removed in step 2.

### ⚠ CAUTION

Failure to clean the spark arrestor will result in poor engine performance.

### 🗨 NOTICE

Federal and local laws and administrative requirements indicate when and where spark arrestors are required. When ordered, spark arrestors are required for operation of this generator in National Forest lands. In California, this generator must not be used on any forest-covered land, brush-covered land, or grass-covered land unless the engine is equipped with a spark arrestor.

## Adjusting the Governor

### ⚠ WARNING

Tampering with the factory set governor will void your warranty.

The air-fuel mixture is not adjustable. Tampering with the governor can damage your generator and your electrical devices and will void your warranty. Contact our Technical Support Team at 1-877-338-0999 for all other service and/or adjustment needs.

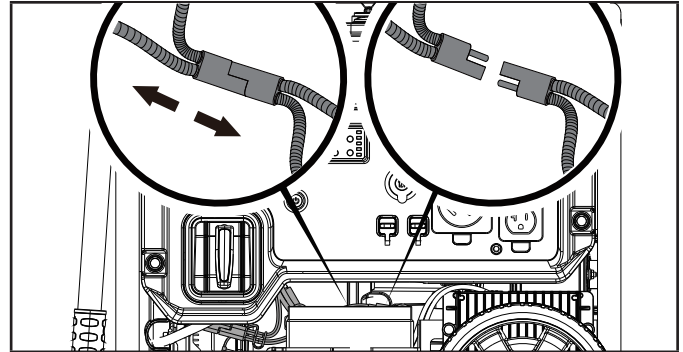
## Generator Battery

Your generator is equipped with an automatic battery charging circuit that charges the battery while the engine is running. The battery will maintain a proper charge if the unit is used on a regular basis (about once every two weeks). If it is used less frequently, the battery should be connected to a trickle charger or battery maintainer (not included) to keep the battery properly charged.

Maximum charging rate should not exceed 1.5 amps. Follow the instructions included with the battery charger. The battery should be fully charged at least once per month. If the battery is not able to start the engine, it can be started by manually pulling the engine recoil cord. If the battery voltage is extremely low, the charging circuit may not be able to re-charge the battery. In this case, the battery must be connected to a standard automotive style battery charger for re-charging before it can be used.

## Disconnect the Battery

1. Pull two halves of battery connector apart.



## Charge the Battery

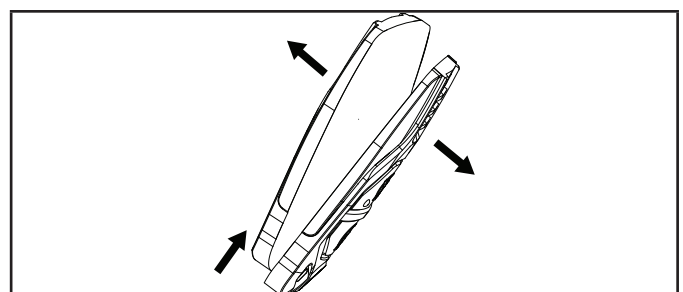
For a generator equipped with batteries for electric starting, proper battery maintenance and storage should be followed. A trickle charger or battery maintainer should be used to charge the battery while the generator is in storage. Maximum charging rate should not exceed 1.5 amps. Follow the instructions included with the trickle charger or battery maintainer. The battery should be fully charged at least once per month.

## Remote Key Fob Battery

### 🗨 NOTICE

- Always purchase the correct size and grade of battery most suitable for the intended use.
- Clean the battery contacts and also those of the device prior to battery installation.
- Remove batteries from equipment which is not to be used for an extended period of time.
- Remove batteries if consumed or if product is to be left unused for a long time.

1. Remove the remote key fob from the key ring.
2. Remove the screw with a Phillips screwdriver (not included) by turning counter clockwise.
3. Pry the two halves of the remote key fob apart slightly at the key ring end.
4. Separate the two halves of the remote key fob by sliding the back side of the remote key fob up toward the key ring end.





5. Carefully remove the circuit board to locate and replace the CR2016 battery.
6. Reverse the above instructions to reassemble the remote key fob.

## Maintenance Schedule

Follow the service intervals indicated in the following maintenance schedule.

Service your generator more frequently when operating in adverse conditions.

Contact our Technical Support Team at 1-877-338-0999 to locate the nearest CPE certified service dealer for your generator or engine maintenance needs.

### EVERY 8 HOURS OR PRIOR TO EACH USE

- ☐ Check oil level
- ☐ Clean around air intake and muffler

### FIRST 5 HOURS (BREAK IN)

- ☐ Change oil

### EVERY 50 HOURS OR ANNUALLY

- ☐ Clean air filter
- ☐ Change oil if operating under heavy load or in hot environments

### EVERY 100 HOURS OR ANNUALLY

- ☐ Change oil
- ☐ Clean/adjust spark plug
- ☐ Clean spark arrestor
- ☐ Clean fuel valve filter\*

### EVERY 250 HOURS

- ☐ Clean combustion chamber\*
- ☐ Check/adjust valve clearance\*

### EVERY 3 YEARS

- ☐ Replace fuel line\*

\*To be performed by knowledgeable, experienced owners or CPE certified service centers.

## STORAGE

### ⚠ WARNING

To avoid accidental or unintended ignition of your generator during periods of storage, the following precautions should be followed:

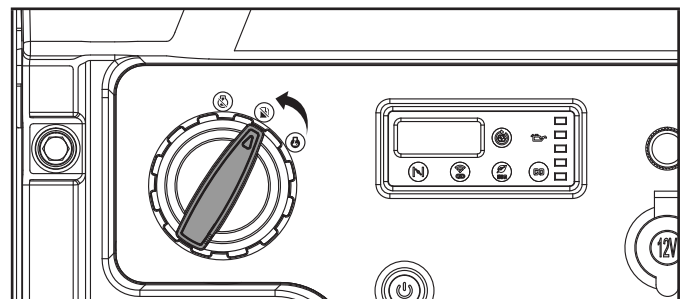
- When storing the generator make sure the fuel dial is set to the “OFF” position.

### Short Term Storage (up to 30 days)

Ethanol blended gasoline in the gasoline tank has a maximum shelf life of up to 1 year with the addition of properly formulated fuel stabilizers and if stored in a cool, dry place. Gasoline in the carburetor, however, may gum up and clog the carburetor if it isn't used or drained within 2-4 weeks.

If using the generator within 2 weeks, follow the steps according to *Stopping the Engine* section.

1. If not using the generator for 2-4 weeks, begin by making sure all appliances are disconnected from the generator.
2. Start the generator as instructed in *Starting the Engine* section.
3. Turn the fuel dial to the “GASOLINE VALVE OFF” position.

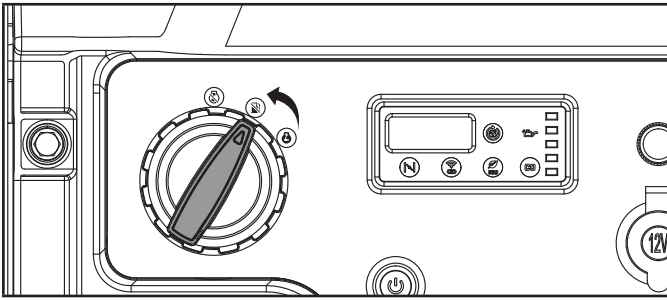


4. Let the engine run until fuel starvation has stopped the engine.
5. After the engine stops, turn the dial to the “STOP” position.

### Mid Term Storage (30 days – 1 year)

Ethanol blended gasoline in the tank has a maximum shelf life of up to 1 year with the addition of a properly formulated fuel stabilizer and stored in a cool, dry place.

1. Be sure all appliances are disconnected from the generator.
2. Add a properly formulated fuel stabilizer to the gasoline tank.
3. Start engine by following directions in the *Starting the Engine* section.
4. Run the generator for 10 minutes so the treated gasoline cycles through the fuel system and carburetor.
5. Turn the fuel dial to the “GASOLINE VALVE OFF” position.

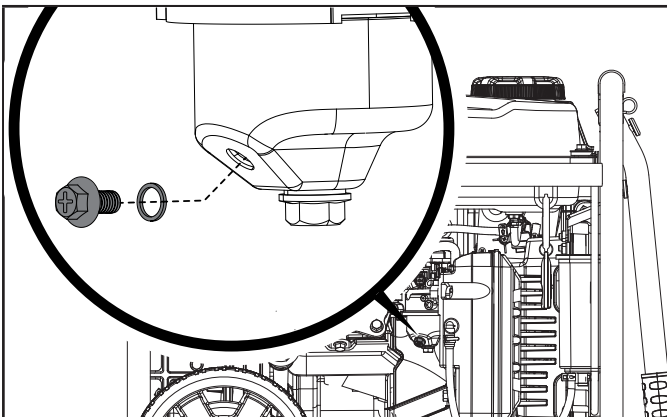


6. Let the engine run until fuel starvation has stopped the engine.
7. After the engine stops, turn the dial to the "STOP" position.
8. After fuel has run out and the engine has stopped, allow the engine to cool.
9. Remove the spark plug and pour about a tablespoon of oil into the cylinder.
10. SLOWLY pull the recoil to rotate the engine to distribute and lubricate the cylinder.
11. Re-install the spark plug and spark plug wire.
12. Clean the generator according to *Cleaning the Generator*.
13. Store the generator in a cool, dry place out of direct sunlight.

### Long Term Storage (more than 1 year)

For storage over 1 year, the gasoline tank and carburetor must be completely drained of gasoline.

1. Be sure all appliances are disconnected from generator.
2. Remove the maintenance cover.
3. Turn the fuel dial to the full "ON" position.
4. Using a flat head screwdriver (not included), rotate drain screw counterclockwise 3 full turns. Gasoline will drain through clear tubing out underneath the inverter. Make sure draining gasoline empties into an appropriate container.



5. When gasoline stops flowing, rotate drain screw clockwise until tight. Properly dispose of the drained gasoline according to local regulations or guidelines.
6. Turn the fuel dial to the "STOP" position.
7. Follow steps 9-13 according to *Mid Term Storage*.

### Removing from Storage

#### NOTICE

If the generator has been improperly stored for a period longer than 30 days with ethanol blended gasoline in the gasoline tank and/or carburetor, all fuel must be drained and the carburetor must be thoroughly cleaned of ethanol build up. This process involves technically advanced tasks. For assistance please call our Technical Support Team at 1-877-338-0999.

If the gasoline tank and carburetor were properly emptied of all ethanol blended gasoline prior to the generator being stored, follow the below steps when removing from storage.

1. Be sure the fuel dial is in the "STOP" position.
2. Add gasoline to the generator according to *Add Fuel*.
3. Move the fuel dial to the "ON" position.
4. After 5 minutes check the carburetor and air filter areas for any leaking gasoline. If any leaks are found, the carburetor will need to be disassembled and cleaned or replaced. If no gasoline leaks are found, turn the fuel dial to the "STOP" position.
5. Check engine oil level and add clean, fresh oil if needed. See Oil Specifications for proper oil type.
6. Check and clear air filter of any obstructions such as bugs or cobwebs. If necessary, clean air filter according to *Cleaning the Air Filter*.
7. Start the generator according to *Starting the Engine*.

## SPECIFICATIONS

### Generator Specifications

Generator Model .....	201054
Start Type .....	Wireless, Electric, Manual
Watts (Starting/Running) .....	4500/3650
Volts AC .....	120
AC Amps @ 120V .....	30.4
Volts DC .....	12
DC Amps .....	8
Frequency .....	60 Hz
Phase .....	Single
Grounding Type .....	Neutral Floating
Weight .....	87 lb. (39.5 kg)
Length .....	23.9 in. (60.6 cm)
Width .....	23.5 in. (59.8 cm)
Height .....	20.9 in. (53.1 cm)

### Engine Specifications

Model .....	GB225-2
Displacement .....	224 cc
Type .....	4-Stroke OHV

#### Spark Plug

OEM Type .....	F6RTC
Replacement Type .....	NGK BPR6ES or equivalent
Gap .....	0.024-0.031 in. (0.6-0.8 mm)

#### Valve

Intake Clearance .....	0.004-0.006 in. (0.10-0.15 mm)
Exhaust Clearance .....	0.006-0.008 in. (0.15-0.20 mm)

#### NOTICE

A technical bulletin regarding valve adjustment procedures is available at [www.championpowerequipment.com](http://www.championpowerequipment.com).

### Oil Specifications

DO NOT OVERFILL.

Type .....	*See following chart
Capacity .....	18.6 fl. oz. (550 ml)

Recommended Engine Oil Type								
°F	-20	0	20	40	60	80	100	120
°C	-28.9	-17.8	-6.7	4.4	15.6	26.7	37.8	48.9
Ambient temperature								

#### NOTICE

Temperature will affect engine oil and engine performance. Change the type of engine oil used based on temperature shown in the "Recommended Engine Oil Type" table.

### Fuel Specifications

Use unleaded gasoline with a minimum octane rating of 87 and an ethanol content of 10% or less by volume. DO NOT USE E15 or E85. DO NOT OVERFILL.

Gasoline Capacity .....	2.9 gal. (11 L)
-------------------------	-----------------

### Battery Specifications

Type .....	Rechargeable, Non-Spillable Lead Acid
Volts DC .....	12
Capacity .....	7 Ah

### Temperature Specifications

Starting Temperature Range (°F/°C) .....	5 to 104/-15 to 40
Remote Starting Temperature Range (°F/°C) .....	23 to 104/-5 to 40

#### NOTICE

**An important message about temperature:** Your product is designed and rated for continuous operation at ambient temperatures up to 104°F (40°C). When needed, it may be operated at temperatures ranging from 5°F (-15°C) to 122°F (50°C) for short periods of time. If exposed to temperatures outside this range during storage, it should be brought back within this range before operation. In any event, the product must always be operated outdoors, in a well-ventilated area and away from doors, windows and vents.

## TROUBLESHOOTING

Problem	Cause	Solution
Engine will not start.	No fuel.	Add fuel.
	Faulty spark plug.	Clean and adjust spark plug or replace.
	Low oil level.	Fill crankcase to the proper level.
		Place generator on a flat, level surface.
	Spark plug wire loose.	Attach wire to spark plug.
	Fuel valve is closed.	Open fuel valve.
	Fuel dial OFF.	Move fuel dial ON.
	Old fuel or water in fuel.	Drain fuel and replace with fresh fuel.
	Flooded with fuel.	Let unit stand for 10 mins.
	CO Shield® module has been removed or tampered with.	Re-install module or contact technical support.
Engine starts but runs roughly.	Choke in the wrong position.	Move choke until it stops under RUN position or push in completely.
	Dirty air filter.	Clean or replace air filter.
	Dirty fuel valve.	Clean the fuel valve.
	Clogged spark arrestor.	Clean spark arrestor.
Engine will not start wirelessly.	Remote control battery is dead.	Replace remote control battery.
	Battery switch is in the OFF position.	Turn battery switch to ON position.
	Generator out of range of remote signal.	Remote must be within 80 feet of generator.
	Obstructions in between generator and remote.	Clear line of site between generator and remote.
	CO Shield shutoff event occurred	Move generator to an open, outdoor area and point the exhaust away from people and buildings. Once relocated to a safe area, the generator can be restarted by either using the Electric Start or Manual Start instructions. Once the generator is restarted, the Wireless Remote starting will be active again and can be used to START/STOP the generator.
Engine will not start electrically.	Generator battery is dead.	Recharge generator battery.
	Battery switch is in the OFF position.	Turn battery switch to ON position.

Problem	Cause	Solution
Engine shuts down during operation.	Out of fuel.	Fill fuel tank.
	Low oil level.	Fill crankcase to the proper level. Place generator on a flat, level surface.
	If equipped, when CO Shield® shutoffs occur due to accumulating carbon monoxide (CO) and if the red LED light blinks on the panel.	<p>Move generator to an open, outdoor area. Point exhaust away from people and buildings. Move to fresh air and get medical help if sick, dizzy, or weak.</p> <p>Make sure there are no objects creating obstructions within 5 feet of the generator. Obstructions in the vicinity of the generator may trap carbon monoxide emissions near the generator and cause the engine to shutoff.</p> <p>If the generator's exhaust is facing into the wind, the exhaust may be blown back into the generator's operating area, creating an accumulation of CO emissions and triggering an engine shutoff. To avoid an engine shutoff, turn the generator 45° in either direction to allow the exhaust emissions to blow away from the generator. If engine shutoff events continue, readjust and align the exhaust with the wind direction to blow away from the generator.</p>
	If equipped, when CO Shield® shutoffs occur due to system fault and if the yellow LED light blinks on the panel.	Start by confirming yellow LED light blinks when/if generator shuts off. If CO Shield continues to sense the fault and shuts off, contact technical support.
	Clogged spark arrestor.	Clean spark arrestor.
Engine starts and shuts off right away.	If equipped, when CO Shield® shutoffs occur due to accumulating carbon monoxide (CO) and if the red LED light blinks on the panel.	<p>Move generator to an open, outdoor area. Point exhaust away from people and buildings. Move to fresh air and get medical help if sick, dizzy, or weak.</p> <p>Make sure there are no objects creating obstructions within 5 feet of the generator. Obstructions in the vicinity of the generator may trap carbon monoxide emissions near the generator and cause the engine to shutoff.</p> <p>If the generator's exhaust is facing into the wind, the exhaust may be blown back into the generator's operating area, creating an accumulation of CO emissions and triggering an engine shutoff. To avoid an engine shutoff, turn the generator 45° in either direction to allow the exhaust emissions to blow away from the generator. If engine shutoff events continue, readjust and align the exhaust with the wind direction to blow away from the generator.</p>
	If equipped, when CO Shield® shutoffs occur due to system fault and if the yellow LED light blinks on the panel.	Start by confirming yellow LED light blinks when/if generator shuts off. If CO Shield continues to sense the fault and shuts off, contact technical support.
Both CO Shield® LEDs not blinking 8 times upon start up.	Starting the generator within 1 minute after being manually shutoff, not a CO shutoff event.	Wait 1 minute before trying to restart the generator. The LEDs should then blink eight (8) times.

Problem	Cause	Solution
Generator cannot supply enough power or overheating.	Generator is overloaded.	Review load and adjust. See "Connecting Electrical Loads."
	Dirty air filter.	Clean or replace air filter.
	Choke in wrong position.	Move choke until it stops under RUN position or push in completely.
Engine is running but no AC output.	Poor cord connection.	Check all connections.
	Circuit breaker is open.	Reset circuit breaker. Check all circuit breakers.
	Loose wiring.	Inspect and tighten wiring connections.
	AC Overload: Button illuminated red	Reduce AC load and press Overload Reset Button until illuminated green.
	Other.	Contact the help line.
Engine hunts or falters.	Engine governor defective.	Contact the help line.
	Dirty fuel valve.	Clean the fuel valve.
	Carburetor is dirty and running lean.	Contact the help line.
	Choke in wrong position.	Move choke until it stops under RUN position or push in completely.
Repeated circuit breaker tripping.	Overload.	Review load and adjust. See "Connecting Electrical Loads."
	Faulty power cords or device.	Check for damaged, bare or frayed wires. Replace defective device.
	Circuit breaker still too hot.	Let unit sit for 5 mins.

**For other issues and technical support:**

Technical Support Team  
Toll Free 1-877-338-0999  
support@championpowerequipment.com

## WARRANTY\*

CHAMPION POWER EQUIPMENT  
3 YEAR LIMITED WARRANTY

### Warranty Qualifications

To register your product for warranty and FREE lifetime call center technical support please visit:

<https://www.championpowerequipment.com/register>

To complete registration you will need to include a copy of the purchase receipt as proof of original purchase. Proof of purchase is required for warranty service. Please register within ten (10) days from date of purchase.

### Repair/Replacement Warranty

CPE warrants to the original purchaser that the mechanical and electrical components will be free of defects in material and workmanship for a period of three years (parts and labor) from the original date of purchase and 270 days (parts and labor) for commercial and industrial use. Transportation charges on product submitted for repair or replacement under this warranty are the sole responsibility of the purchaser. This warranty only applies to the original purchaser and is not transferable.

### Do Not Return The Unit To The Place Of Purchase

Contact CPE's Technical Service and CPE will troubleshoot any issue via phone or e-mail. If the problem is not corrected by this method, CPE will, at its option, authorize evaluation, repair or replacement of the defective part or component at a CPE Service Center. CPE will provide you with a case number for warranty service. Please keep it for future reference. Repairs or replacements without prior authorization, or at an unauthorized repair facility, will not be covered by this warranty.

### Warranty Exclusions

This warranty does not cover the following repairs and equipment:

#### Normal Wear

Products with mechanical and electrical components need periodic parts and service to perform well. This warranty does not cover repair when normal use has exhausted the life of a part or the equipment as a whole.

#### Installation, Use and Maintenance

This warranty will not apply to parts and/or labor if the product is deemed to have been misused, neglected, involved in an accident, abused, loaded beyond the product's limits, modified, installed improperly or connected incorrectly to any electrical component. Normal maintenance is not covered by this warranty and is not required to be performed at a facility or by a person authorized by CPE.

### Other Exclusions

This warranty excludes:

- Cosmetic defects such as paint, decals, etc.
- Wear items such as filter elements, o-rings, etc.
- Accessory parts such as starting batteries, and storage covers.
- Failures due to acts of God and other force majeure events beyond the manufacturer's control.
- Problems caused by parts that are not original Champion Power Equipment parts.

When applicable, this warranty does not apply to products used for prime power in place of a utility.

### Limits of Implied Warranty and Consequential Damage

Champion Power Equipment disclaims any obligation to cover any loss of time, use of this product, freight, or any incidental or consequential claim by anyone from using this product. THIS WARRANTY AND THE ATTACHED U.S. EPA and/or CARB EMISSION CONTROL SYSTEM WARRANTIES (WHEN APPLICABLE) ARE IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

A unit provided as an exchange will be subject to the warranty of the original unit. The length of the warranty governing the exchanged unit will remain calculated by reference to the purchase date of the original unit.

This warranty gives you certain legal rights which may change from state to state or province to province. Your state or province may also have other rights you may be entitled to that are not listed within this warranty.

### Contact Information

#### Address

Champion Power Equipment, Inc.  
12039 Smith Ave.  
Santa Fe Springs, CA 90670 USA  
[www.championpowerequipment.com](http://www.championpowerequipment.com)

#### Customer Service

Toll Free: 1-877-338-0999  
[info@championpowerequipment.com](mailto:info@championpowerequipment.com)  
Fax no.: 1-562-236-9429

#### Technical Service

Toll Free: 1-877-338-0999  
[tech@championpowerequipment.com](mailto:tech@championpowerequipment.com)

📞 EMERGENCY 24 HOUR SUPPORT: 1-562-204-1188

\*Except as otherwise stipulated in any of the following enclosed Emission Control System Warranties (when applicable) for the Emission Control System: U.S. Environment Protection Agency (EPA) and/or California Air Resources Board (CARB). Whichever warranty applies for the longer period, either this 3 year limited warranty or the applicable Emission Control System Warranty, shall supersede the other.



**CHAMPION POWER EQUIPMENT, INC. (CPE),  
THE UNITED STATES ENVIRONMENTAL PROTECTION AGENCY (U.S. EPA)  
AND THE CALIFORNIA AIR RESOURCES BOARD (CARB) EMISSION CONTROL SYSTEM WARRANTY**

**Your Champion Power Equipment (CPE) engine complies with both the U.S. EPA and state of California Air Resources Board (CARB) Exhaust and Evaporative emissions regulations.**

**YOUR WARRANTY RIGHTS AND OBLIGATIONS:**

The US EPA, California Air Resources Board, and CPE are pleased to explain the Federal and California Exhaust and Evaporative Emission Control Systems Warranty on your 2021 small off-road engine (SORE) and engine powered equipment. In California, new equipment that use small off-road engines (SORE) must be designed, built and equipped to meet the State's stringent anti-smog standards.

CPE must warrant the exhaust and evaporative emission control system on your small off-road engine (SORE) for the period listed below, provided there has been no abuse, neglect, unapproved modification, or improper maintenance of your equipment leading to the failure of the exhaust and evaporative emission control systems.

Your evaporative emission control system may include parts such as: carburetors, fuel tanks, fuel lines, (for liquid fuel and fuel vapors), fuel caps, valves, canisters, filters, clamps, connectors, and other associated components. Also included for your exhaust emission control system may be the fuel-injection system, the ignition system, catalytic converter and other exhaust emission related assemblies. Where a warrantable condition exists, CPE will repair your small off-road engine (SORE) at no cost to you including diagnosis, parts and labor.

**MANUFACTURER'S WARRANTY COVERAGE:**

This exhaust and evaporative emission control system is warranted for two years. If any exhaust and evaporative, emission related part on your engine or equipment is defective in, the part will be repaired or replaced by CPE.

**OWNER WARRANTY RESPONSIBILITIES:**

As the small off-road engine (SORE) owner, you are responsible for the performance of the required maintenance listed in your Owner's Manual. CPE recommends that you retain all your receipts covering maintenance on your small off-road engine (SORE), but CPE cannot deny warranty coverage solely for the lack of receipts.

As the small off-road engine (SORE) owner, you should be aware that CPE may deny you warranty coverage if your small off-road engine (SORE) or a part has failed due to abuse, neglect, improper maintenance or unapproved modifications.

You are responsible for presenting your small off-road engine to an Authorized CPE distribution center, service center or alternate service outlet as described in (3)(f) below or CPE dealer or CPE, Santa Fe Springs, Ca. as soon as the problem exists. The warranty repairs shall be completed in a reasonable amount of time, not to exceed 30 days.

If you have any questions regarding your warranty coverage, you should contact:

Champion Power Equipment, Inc.  
Customer Service  
12039 Smith Ave.  
Santa Fe Springs, CA 90670  
1-877-338-0999  
tech@championpowerequipment.com



## **EXHAUST AND EVAPORATIVE EMISSION CONTROL SYSTEM WARRANTY**

The following are specific provisions relative to your Exhaust and Evaporative Emission Control System (ECS) Warranty Coverage.

- 1. APPLICABILITY:** This warranty shall apply to 1995 and later model year California small off-road engines (SORE) (for other states, 1997 and later model year engines). The ECS Warranty Period shall begin on the date the new engine or equipment is delivered to its original, end-use purchaser, and shall continue for 24 consecutive months thereafter.
- 2. GENERAL EMISSIONS WARRANTY COVERAGE**

CPE warrants to the original, end-use purchaser of the new engine or equipment and to each subsequent purchaser that each of its small off-road engines (SORE) is:

  - 2a. Designed, built and equipped to conform to U.S. EPA emissions standards for spark-ignited engines at or below 19 kilowatts and all applicable regulations adopted by the California Air Resources Board and
  - 2b. Free from defects in materials and workmanship that cause the failure of a warranted part to be identical in all material respects to the part as described in the engine manufacturer's application for certification for a period of two years.
- 3. THE WARRANTY ON EXHAUST AND EVAPORATIVE EMISSION-RELATED PARTS WILL BE INTERPRETED AS FOLLOWS:**
  - 3a. Any warranted part that is not scheduled for replacement as required maintenance in the Owner's Manual shall be warranted for the ECS Warranty Period. If any such part fails during the ECS Warranty Period, it shall be repaired or replaced by CPE according to Subsection "d" below. Any such part repaired or replaced under the ECS Warranty shall be warranted for any remainder of the ECS Warranty Period.
  - 3b. Any warranted, exhaust and evaporative emissions-related part which is scheduled only for regular inspection as specified in the Owner's Manual shall be warranted for the ECS Warranty Period. A statement in such written instructions to the effect of "repair or replace as necessary", shall not reduce the ECS Warranty Period. Any such part repaired or replaced under the ECS Warranty shall be warranted for the remainder of the ECS Warranty Period.
  - 3c. Any warranted, exhaust and evaporative emissions-related part which is scheduled for replacement as required maintenance in the Owner's Manual shall be warranted for the period of time prior to the first scheduled replacement point for that part. If the part fails prior to the first scheduled replacement, the part shall be repaired or replaced by CPE according to Subsection "d" below. Any such exhaust and evaporative emissions-related part repaired or replaced under the ECS Warranty, shall be warranted for the remainder of the ECS Warranty Period prior to the first scheduled replacement point for such emissions-related part.
  - 3d. Repair or replacement of any warranted, exhaust and evaporative emissions-related part under this ECS Warranty shall be performed at no charge to the owner at a CPE Authorized Service Outlet.
  - 3e. The owner shall not be charged for diagnostic labor which leads to the determination that a part covered by the ECS Warranty is in fact defective, provided that such diagnostic work is performed at a CPE Authorized Service Outlet.
  - 3f. CPE shall pay for covered exhaust and evaporative emissions warranty repairs at non-authorized service outlets under the following circumstances:
    - i. The service is required in a population center with a population over 100,000 according to U.S. Census 2000 without a CPE Authorized Service Outlet AND
    - ii. The service is required more than 100 miles from a CPE Authorized Service Outlet. The 100 mile limitation does not apply in the following states: Alaska, Arizona, Colorado, Hawaii, Idaho, Montana, Nebraska, Nevada, New Mexico, Oregon, Texas, Utah and Wyoming.
  - 3g. CPE shall be liable for damages to other original engine components or approved modifications proximately caused by a failure under warranty of an emission-related part covered by the ECS Warranty.
  - 3h. Throughout the ECS Warranty Period, CPE shall maintain a supply of warranted exhaust and evaporative emission-related parts sufficient to meet the expected demand for such exhaust and evaporative emission-related parts.
  - 3i. Any CPE Authorized and approved exhaust and evaporative emission-related replacement part may be used in the performance of any ECS Warranty maintenance or repair and will be provided without charge to the owner. Such use shall not reduce CPE's warranty obligation.
  - 3j. Unapproved add-on or modified parts may not be used to modify or repair a CPE engine. Such use voids this ECS Warranty and shall be sufficient grounds for disallowing an ECS Warranty claim. CPE shall not be liable hereunder for failures of any warranted parts of a CPE engine caused by the use of such an unapproved add-on or modified part.

**EMISSION-RELATED PARTS INCLUDE THE FOLLOWING: (using those portions of the list applicable to the engine)**

<b>Systems covered by this warranty</b>	<b>Parts Description</b>
Fuel Metering System	Carburetor and internal parts (and/or pressure regulator or fuel injection system), Air/fuel ratio feedback and control system, Cold start enrichment system.
Air Induction System	Controlled hot air intake system, Intake manifold, Air filter.
Ignition System	Spark plug, Magneto or electronic ignition system, Spark advance/retard system.
Exhaust Gas Recirculation (EGR) System	EGR valve body, and carburetor spacer if applicable, EGR rate feedback and control system.
Air Injection System	Air pump or pulse valve, Valves affecting distribution of flow, Distribution manifold.
Catalyst or Thermal Reactor System	Catalytic Converter, Thermal Reactor, Exhaust Manifold.
Particulate Controls	Traps, Filters, Precipitators, and any other device used to capture particulate emissions.
Miscellaneous items used in Above Systems	Vacuum, Temperature, and time sensitive valves and switches, Electronic Controls, Hoses, Belts, Connectors, and Assemblies.
Evaporative Controls	Fuel Tank, Fuel Cap, Fuel Lines (for liquid fuel and fuel vapors), Fuel Line Fittings, Clamps, Pressure Relief Valves, Control Valves, Control Solenoids, Electronic Controls, Vacuum Control Diaphragms, Control Cables, Control Linkages, Purge Valves, Gaskets, Liquid/Vapor Separator, Carbon Canister, Canister Mounting Brackets, Carburetor Purge Port Connector.

**TO OBTAIN WARRANTY SERVICE:**

You must take your CPE engine or the product on which it is installed, along with your warranty registration card or other proof of original purchase date, at your expense, to any Champion Power Equipment dealer who is authorized by Champion Power Equipment, Inc. to sell and service that CPE product during his normal business hours. Alternate service locations defined in Section (3)(f) above must be approved by CPE prior to service. Claims for repair or adjustment found to be caused solely by defects in material or workmanship will not be denied because the engine was not properly maintained and used.

**If you have any questions regarding your warranty rights and responsibilities, or to obtain warranty service, please write or call Customer Service at Champion Power Equipment, Inc.**

**Champion Power Equipment, Inc.**  
12039 Smith Ave.  
Santa Fe Springs, CA 90670  
1-877-338-0999  
Attn.: Customer Service  
tech@championpowerequipment.com