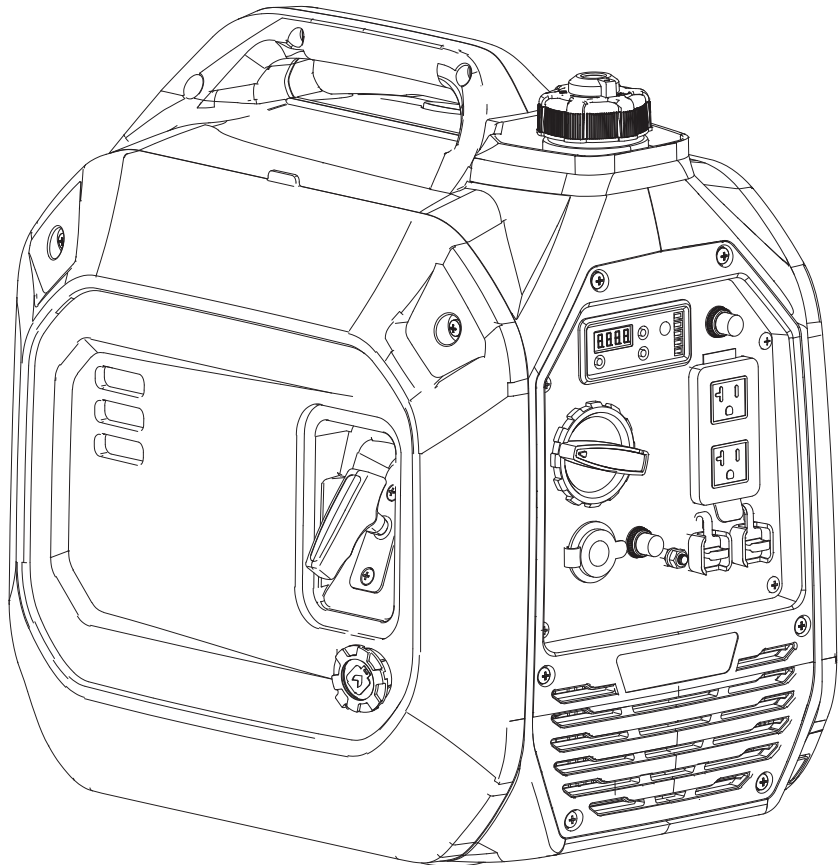




Champion Power Equipment, Inc.

**MODEL #201323**



## **PARTS INFORMATION**

**2500W DUAL FUEL INVERTER GENERATOR**

**SERIAL NUMBER RANGE: ALL**

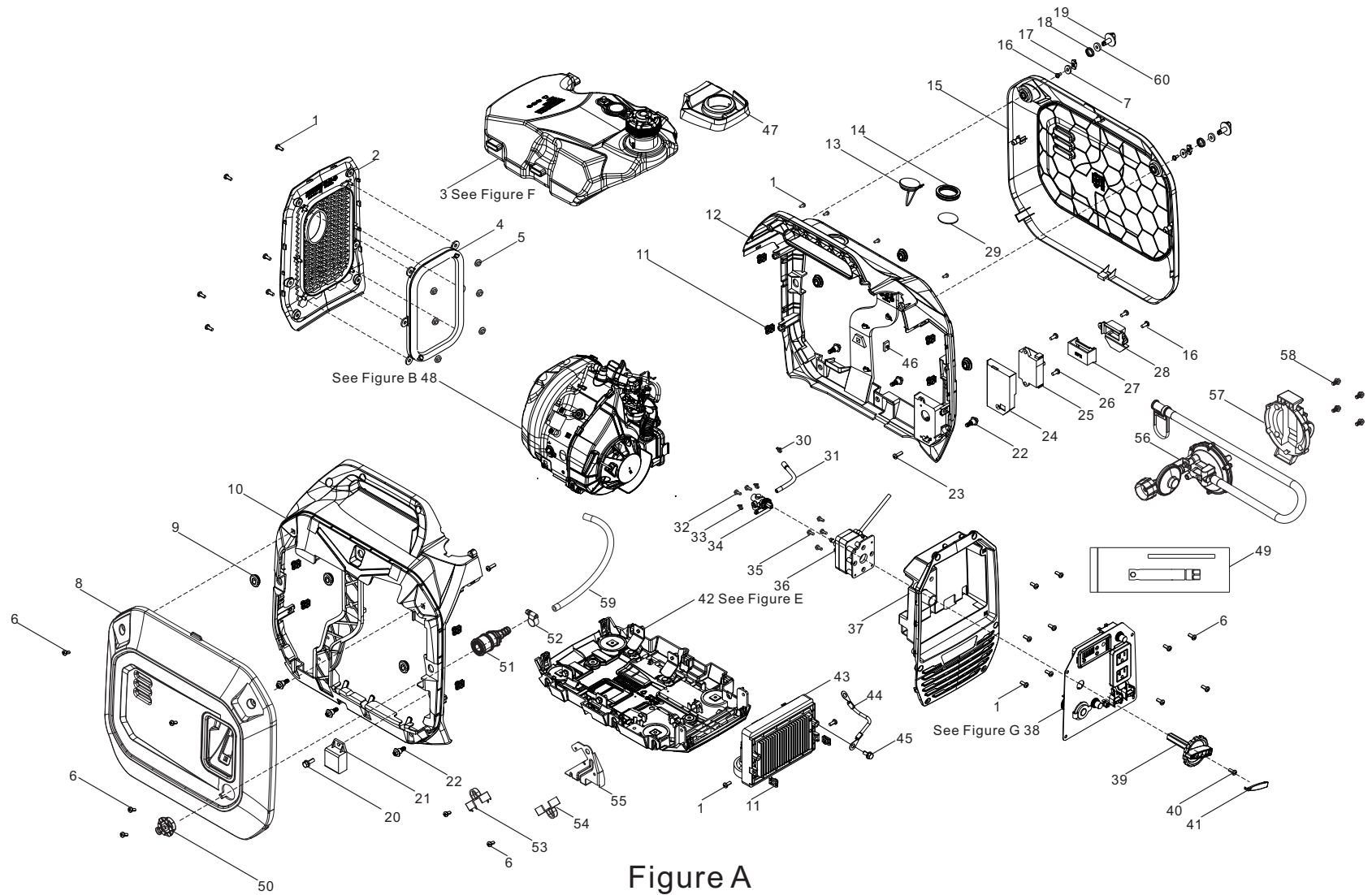


To order replacement parts please visit:  
**[shop.championpowerequipment.com](http://shop.championpowerequipment.com)**  
or call **1-877-338-0999**.

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# GENERATOR PARTS DIAGRAM



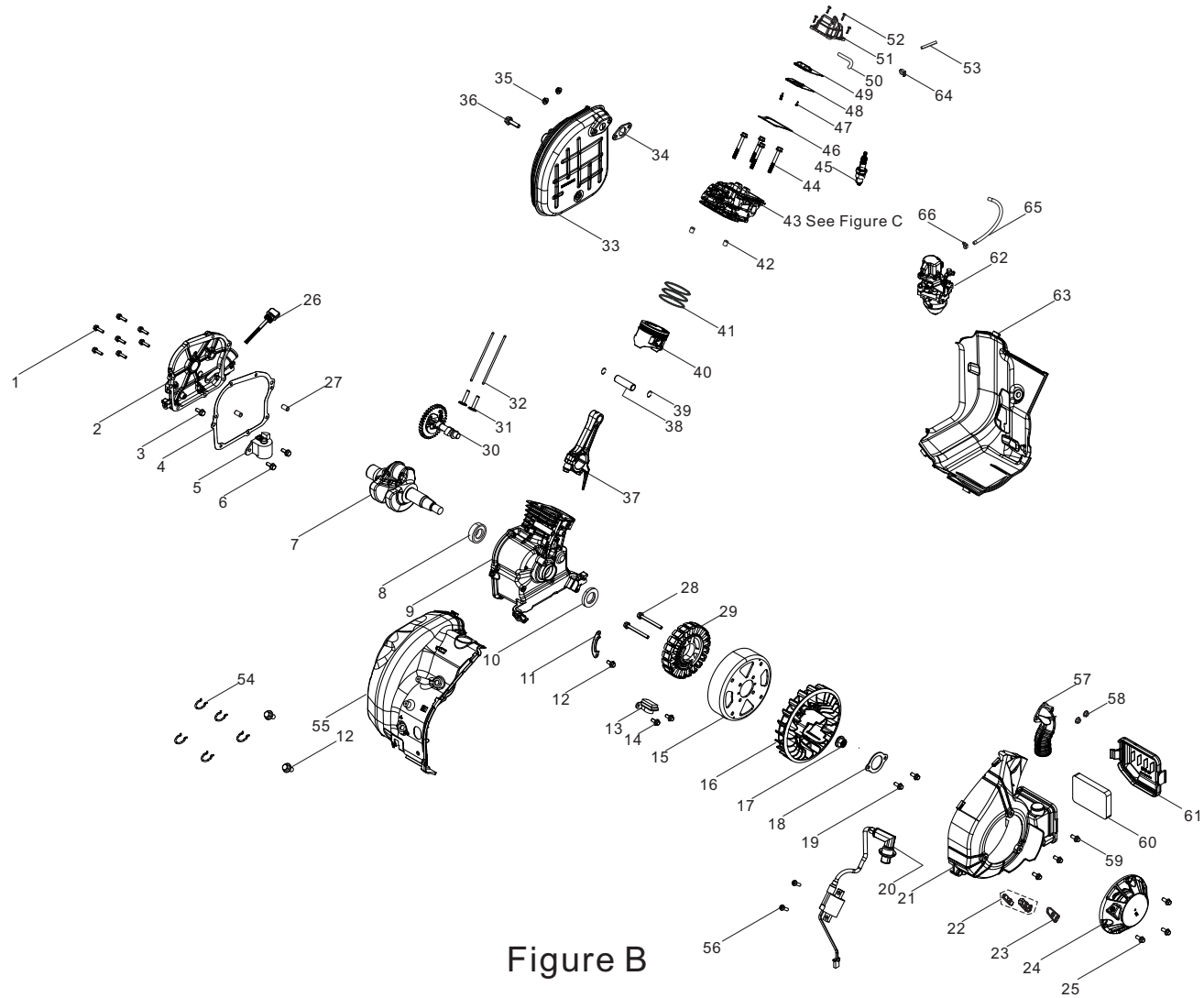
## GENERATOR PARTS LIST

#	Part Number	Description	Qty.
1	90255-000004	M5 x 16 Screw & Washer Assembly	18
2	18002-000010	Muffler Louvre	1
3	96104-Y16620-0009	Fuel tank Assembly - See Figure F	1
4	18018-000002	Muffler Insulator Glue Cushion	1
5	37073-000001	Spring Clip	6
6	90255-000003	M5 x 12 Screw & Washer Assembly	10
7	90408-000002	Flat Washer	2
8	80092-000031	Left Cover Board	1
9	16601-000005	Vibration Mount, Fuel Tank, Ø13 × 17	6
10	80091-000009	Left Shell	1
11	17199-000003	M5 Clip Nut	10
12	80095-000010	Right Shell	1
13	30431-000004	Rubber Sleeve, Ø30 × Ø41.7 × 87.5	1
14	30431-000005	Rubber Sleeve, Ø30 × Ø40 × 9.8	1
15	80096-000030	Right Cover Board	1
16	90124-000002	Self Tapping Screw, PT4 x13	4
17	24329-000003	Block	2
18	16527-000003	Stopper Adjusting Spring	2
19	35643-000005	Engine Switch Dial Knob	2
20	90001-000022	M6 x 16 Hexagon Flange Bolt	1
21	30060-000023	Regulator, 12VDC Automotive	1
22	90208-000003	M6 x 20 Hexagonal Step Bolt	3
23	90129-000001	Cross Recess Countersunk Head Tapping Tcrew, ST3.2 × 10	1
24	16673-000004	Shield	1
25	35720-000004	CO Alarm	1
26	90107-000002	Self Tapping Screw, PT4.2 × 13	2
27	90722-000022	CO Sensor Plug	1
28	30079-000004	CO Sensor Plate	1
29	37205-000001	Fuel Level View, Fuel Gauge	1

#	Part Number	Description	Qty.
30	90685-000007	Clamp, Ø9.5 × 0.8 × 8	1
31	90686-000053	Fuel Tube, Ø4.5 × Ø8.5 × 220	1
32	90255-000001	M4 x 10 Screw & Washer Assembly	2
33	90685-000013	Clamp, Ø8.5 × 0.6 × 8	2
34	16750-000021	Fuel Switch Assembly	1
35	90129-000002	Cross Recess Countersunk Head Tapping Tcrew, ST4.2×16	4
36	35160-000020	Engine Switch Dial	1
37	35680-000025	Panel Seat	1
38	96119-Y35610-0005	Control Panel Assembly - See Figure G	1
39	35643-000015	Engine Switch Dial Knob	1
40	90103-000006	Cross Recess Pan Head Screw, M4 × 16, White Zinc	1
41	82007-000005	Decorative Cover	1
42	96103-Y51100-0018	Mounting Plate Assembly, Engine - See Figure E	1
43	30043-000034	Inverter, 1.9KW	1
44	30009-000015	Grounding Wire	1
45	90001-000016	M6 x 10 Hexagon Flange Bolt	1
46	50033-000002	Cushion Rubber	1
47	16641-000005	Rubber Sleeve, Filling Fuel Hole	1
48	96100-80MNI400-01	Engine, 79cc	1
49	93130-000002	Spark Plug Wrench	1
50	90722-000010	Gas Plug	1
51	16021-000001	Inlet Connection	1
52	90748-000002	Clamp, Ø10-Ø16	2
53	35192-000001	Microswitch Support, Left	1
54	35192-000002	Microswitch Support, Right	1
55	51124-000021	Mounting Bracket	1
56	77100-000014	LPG Regulator, auxiliary	1

#	Part Number	Description	Qty.
57	51136-000001	Regulator Mounting Plate	1
58	90001-000019	M6 x 12 Hexagon Flange Bolt	4
59	30431-000030	Rubber Sleeve, Ø18 × Ø31 × 300	1
60	90408-000025	Flat Washer, Ø8.4 × Ø22 × 1.6	2

# ENGINE PARTS DIAGRAM



**ENGINE PARTS LIST**

#	Part Number	Description	Qty.
1	90007-000025	M6 x 22 Hexagon Flange Bolt	7
2	11411-000026	Crankcase Cover	1
3	90007-000029	M6 x 10 Hexagon Flange Bolt	1
4	11001-000015	Crankcase Gasket	1
5	37060-000012	Engine oil Sensor, W/O Nut	1
6	90007-000010	M6 x 14 Hexagon Flange Bolt	2
7	13300-000041	Crankshaft Assembly	1
8	90547-000004	Bearing, 6204	1
9	11310-000034	Crankcase Subassembly	1
10	90682-000019	Oil Seal, Ø20 × Ø32 × 6	1
11	30002-000002	Magneto Wiring Clamp	1
12	90001-000018	M6 x 12 Hexagon Flange Bolt	3
13	30130-000010	Trigger	1
14	90007-000004	M5 x 16 Hexagon Flange Bolt	2
15	30110-000015	Rotor Component	1
16	19352-000018	Engine Cooling Fan	1
17	13501-000003	Flywheel Nut, M12 × 1.25	1
18	19356-000001	Cooling Fan Gasket	1
19	90001-000020	M6 x 14 Hexagon Flange Bolt	2
20	30400-000040	Ignition Coil	1
21	28110-000041	Shroud	1
22	28210-000002	Starter Rope Handle	1
23	28004-000005	Guide Plate Assembly, Starter Rope	1
24	28200-000034	Recoil Starter Assembly	1
25	90007-000011	M6 x 16 Hexagon Flange Bolt	3
26	15010-000027	Oil Dipstick Subassembly	1
27	90502-000002	Pin, Ø8 × 12	2
28	90001-000030	M6 x 30 Hexagon Flange Bolt	2
29	30120-000037	Stator Component, Ø120 × 21	1
30	14200-000027	Camshaft Assembly	1

#	Part Number	Description	Qty.
31	14081-000006	Valve Tappet	2
32	14070-000005	Valve Lifter	2
33	18100-000047	Muffler Assembly	1
34	18001-000009	Exhaust Outlet Gasket	1
35	90310-000001	M6 Hexagon Flange Lock Nut	2
36	90007-000030	M6 x 60 Hexagon Flange Bolt	1
37	13010-000017	Connecting Rod	1
38	13121-000010	Piston Pin, Ø11 × Ø8 × 37	1
39	13122-000007	Piston Pin Clip	2
40	13111-000015	Piston	1
41	13200-000017	Piston Ring Assembly	1
42	90502-000002	Pin, Ø8 × 12	2
43	96101-Z120410-0019	Cylinder Head Subassembly - See Figure C	1
44	12003-000008	M6 x 50 Cylinder Head Bolt	4
45	30010-000005	Spark Plug, A5RTC	1
46	12004-000015	Cylinder Head Cover Gasket	1
47	90103-000001	M3 x 8 Cross Recess Pan Head Screw	3
48	11332-000004	Breath Groove Cover Gasket	1
49	11320-000005	Breath Piece Assembly	1
50	17004-000023	Breather Tube, Ø7 × Ø11 × 135	1
51	12410-000016	Cylinder Head Cover Subassembly	1
52	90007-000011	M6 x 16 Hexagon Flange Bolt	4
53	30431-000031	Rubber Sleeve, Ø13 × Ø15 × 80	1
54	90740-000011	Clamp, Ø1.6	5
55	19308-000001	Body Left Shield	1
56	90107-000012	Self Tapping Screw, ST4.8 × 19	2
57	17110-000004	Inlet Pipe Assembly, Air Cleaner	1
58	90305-000007	M6 Hexagon Flange Nut	2
59	90001-000024	M6 x 20 Hexagon Flange Bolt	3
60	17151-000015	Air Cleaner Element	1

#	Part Number	Description	Qty.
61	17104-000003	Air Cleaner Case Cover	1
62	96105-Z16100-0014	Carburetor - See Figure D	1
63	19340-000011	Lower Shield	1
64	90685-000008	Clamp, Ø10.5	1
65	90729-000012	Hose, Ø9.5 × Ø16.8 × 380	1
66	90748-000002	Clamp, Ø10-Ø16	1



# CYLINDER HEAD PARTS DIAGRAM

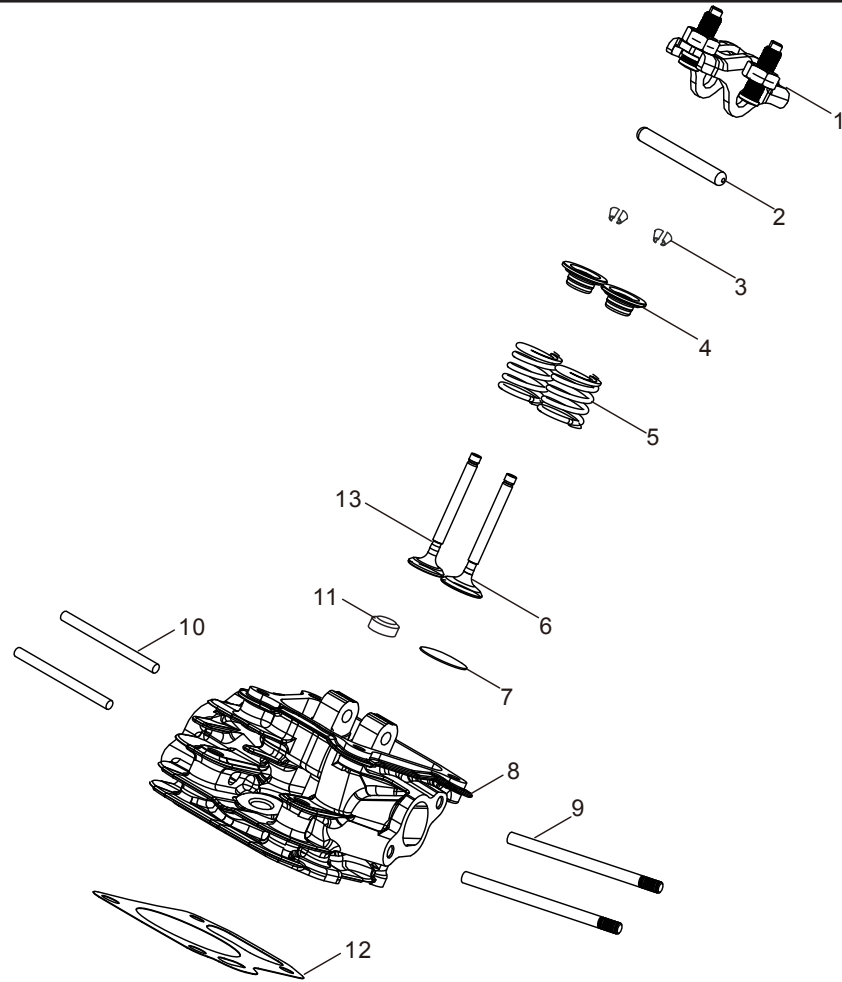


Figure C

**CYLINDER HEAD PARTS LIST**

#	Part Number	Description	Qty.
1	14310-000011	Valve Rocker Assembly	2
2	14330-000001	Rocker Shaft Assembly	1
3	12109-000004	Valve Lock Clamp	4
4	12112-000008	Valve Spring Retainer	2
5	12103-000003	Valve Spring	2
6	12111-000015	Inlet Valve	1
7	12106-000001	Valve Outer Spring Retainer	1
8	12140-000033	Cylinder Head Subassembly	1
9	90204-000021	Stud, M6 x 92	2
10	90203-000004	Stud, M6 x 75	2
11	12101-000003	Seal Guide	1
12	12131-000018	Cylinder Head Gasket	1
13	12121-000017	Exhaust Valve	1

# CARBURETOR PARTS DIAGRAM

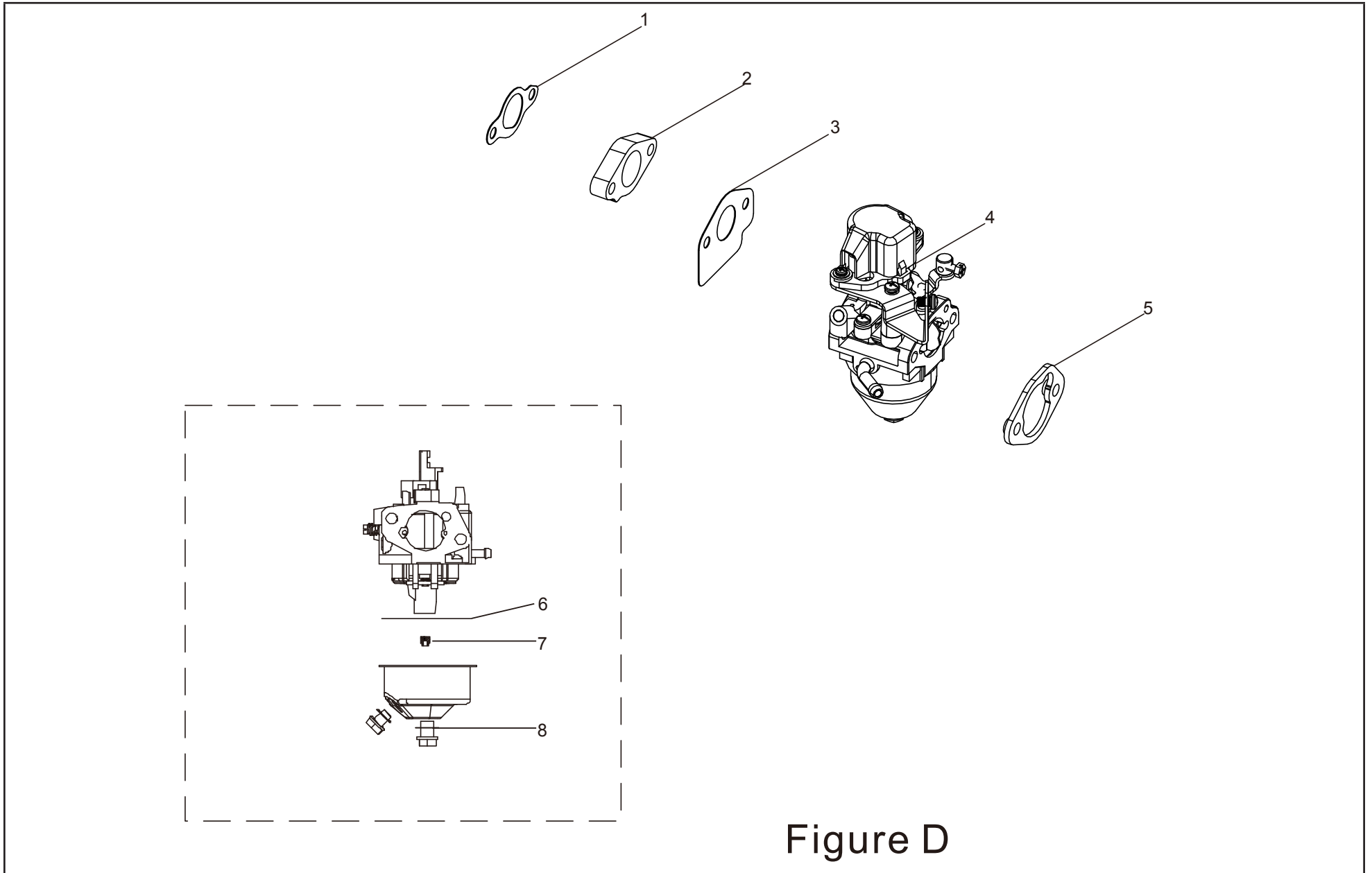


Figure D

**CARBURETOR PARTS LIST**

#	Part Number	Description	Qty.
1	17002-00008	Inlet Gasket	1
2	16003-000020	Carburetor Insulator Plate	1
3	16001-00008	Carburetor Gasket	1
4	16100-000074	Carburetor Assembly	1
5	17001-000014	Air Cleaner Gasket	1
6	16112-000001	Seal Ring, Float	1
7	16161-000013	Main Jet (62#), Standard	1
	16161-000011	Main Jet (60#), Altitude 3000-6000 Feet	/
	16161-000046	Main Jet (58#), Altitude 6000-8000 Feet	/
8	90681-000003	Seal Ring	1

## MOUNTING PLATE PARTS DIAGRAM

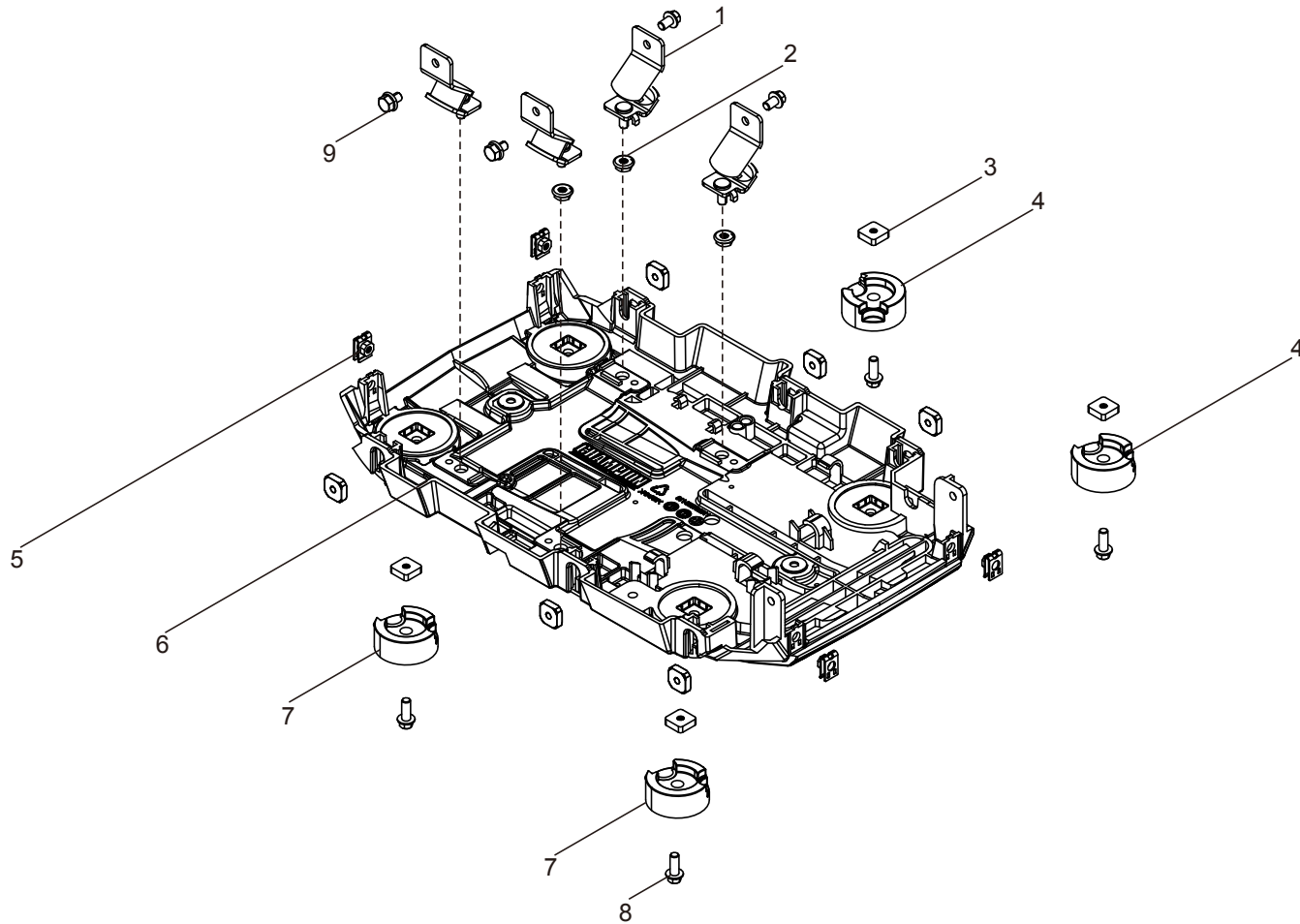


Figure E

**MOUNTING PLATE PARTS LIST**

#	Part Number	Description	Qty.
1	51005-000012	Vibration Mount , Frame	4
2	90305-000007	M6 Hexagon Flange Nut	4
3	90326-000001	M6 Square Nut	10
4	51014-000010	Rubber Foot, Right	2
5	17199-000003	M5 Clip Nut	4
6	51143-000009	Bottom Plate	1
7	51014-000009	Rubber Foot, Left	2
8	90001-000022	M6 x 16 Hexagon Flange Bolt	4
9	90001-000020	M6 x 14 Hexagon Flange Bolt	4

## FUEL TANK PARTS DIAGRAM

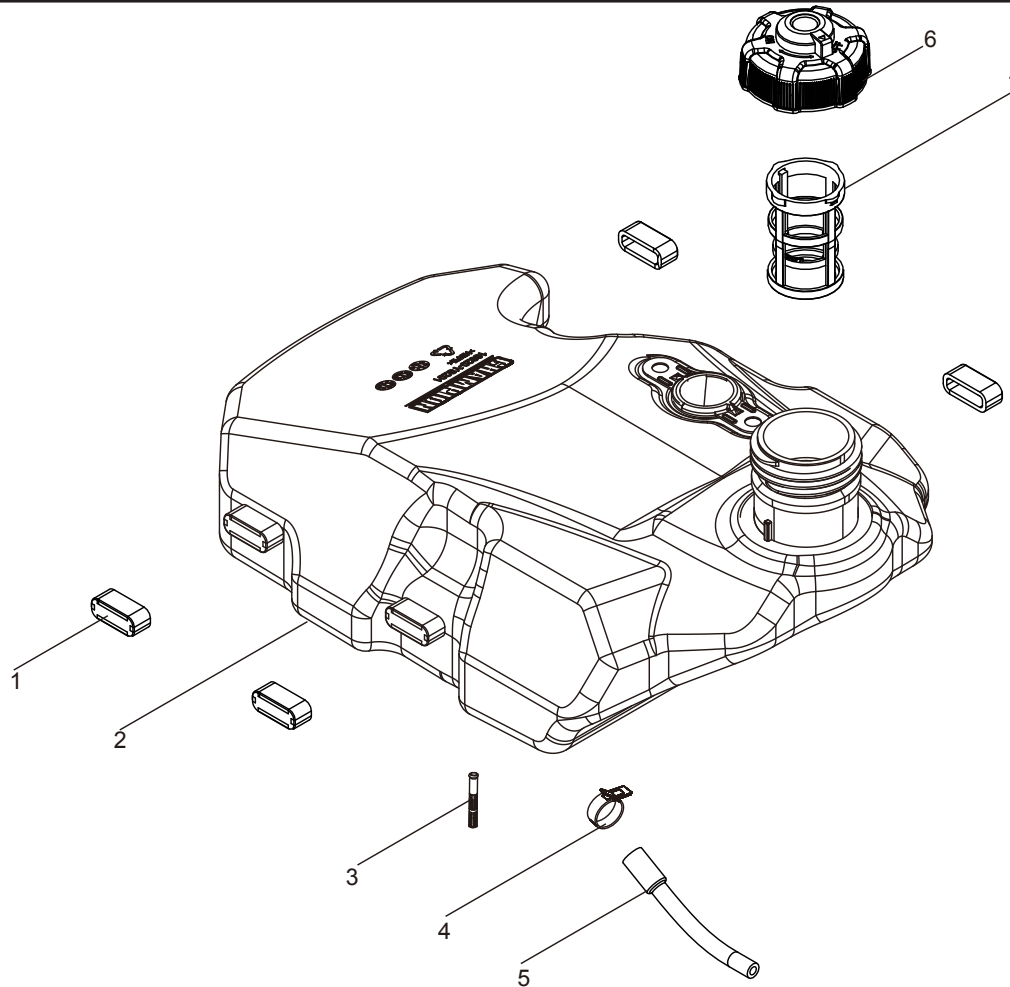


Figure F

**FUEL TANK PARTS LIST**

#	Part Number	Description	Qty.
1	90683-000004	Bushing	4
2	16620-000054	Fuel Tank	1
3	16514-000001	Filter Element, Fuel Tank	1
4	90685-000010	Clamp, Ø10.5 x 8 x 0.8	1
5	90686-000054	Fuel Tube, Ø4.5 x Ø8.5 x 90	1
6	16730-000012	Fuel Tank Cap	1
7	16652-000018	Fuel Filter	1



## CONTROL PANEL PARTS DIAGRAM

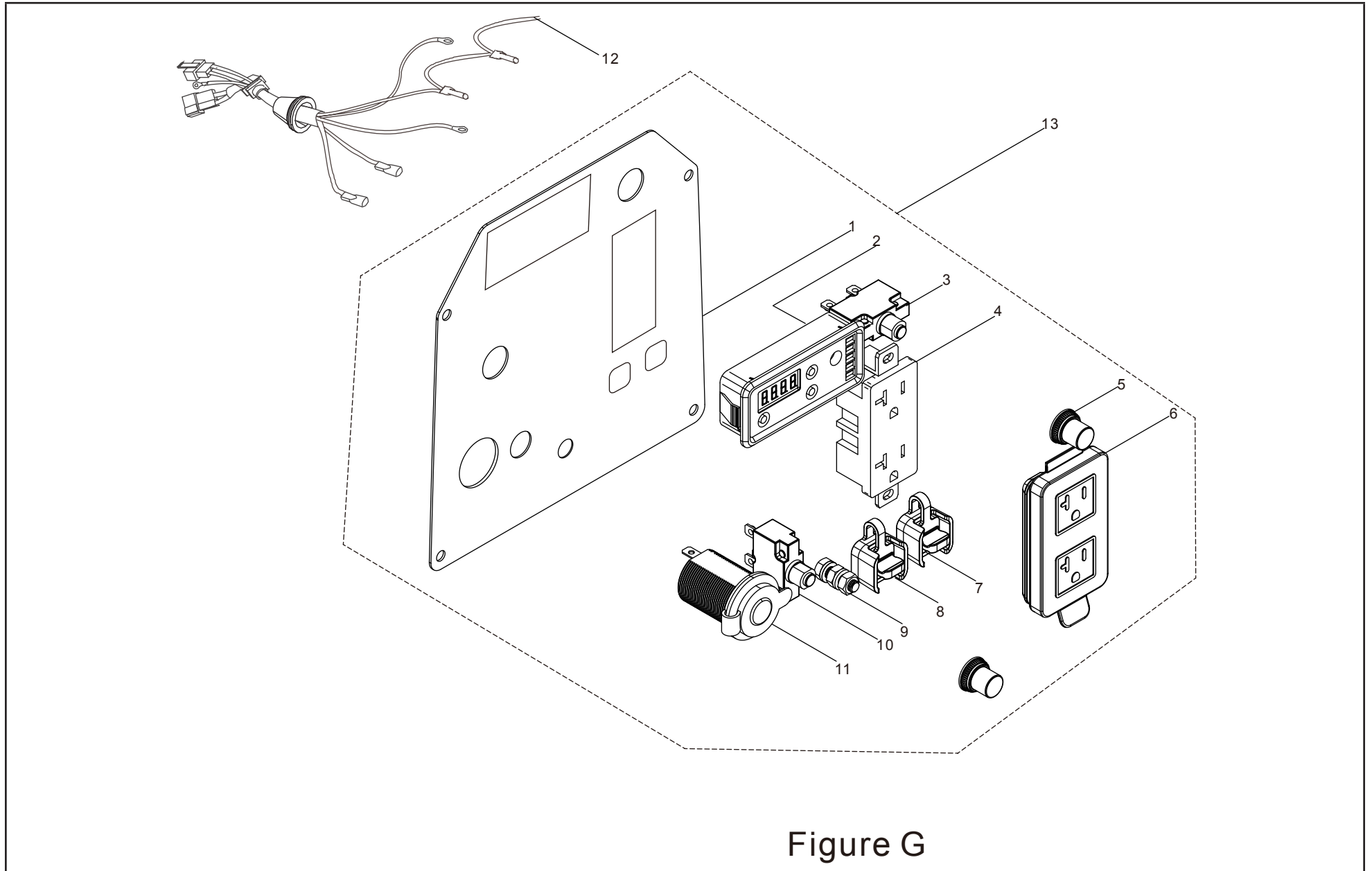


Figure G

**CONTROL PANEL PARTS LIST**

#	Part Number	Description	Qty.
1	35650-000048	Control Panel	1
2	35632-000020	Intelliguage, INT5CINV	1
3	31234-000004	20Amp Circuit Breaker, Push Button, 125/250V	1
4	35614-000017	Receptacle, 20A/125V	1
5	35654-000005	Receptacle Cover, Circuit Breaker	2
6	35654-000013	Receptacle Cover, Circuit Breaker	1
7	35614-000020	Receptacle, 50A/1000V, Black	1
8	35614-000019	Receptacle, 50A/1000V, Red	1
9	35629-000001	Grounding Terminal	1
10	31234-000002	8Amp Circuit Breaker, Push Button, 125/250V	1
11	35619-000003	Automotive Receptacle, 12V DC	1
12	35660-000058	Wire Harness, Control Panel	1
13	35610-000162	Control Panel Assembly	1

# WIRING DIAGRAM

